

EOM

Engineering Operation
& Maintenance

Equalizer[®] Surge Dampeners

Integrated SD Series (ISD) Metal

Models: ISD220, ISD420, and ISD820



Where Innovation Flows

WILDEN[®]

airpumping.co.uk
01708 259870

WIL-19013-E-01

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Warranty

Each and every product manufactured by Wilden is built to meet the highest standards of quality. Every pump is functionally tested to insure integrity of operation. Wilden warrants that pumps, accessories and parts manufactured or supplied by it to be free from defects in material and workmanship for a period of five (5) years from date of installation or six (6) years from date of manufacture, whichever comes first.

For more information, and to register your Wilden dampener for warranty, please visit <https://www.psgdover.com/wilden/support/warranty-registration>.

Section 1**PRECAUTIONS - READ FIRST!**

CAUTION: Do not apply compressed air to the exhaust port — pump will not function.



CAUTION: Do not exceed 8.6 bar (125 psig) air supply pressure.



TEMPERATURE LIMITS:

PTFE with BUNA-N-backed 4°C to 82°C 40°F to 180°F



CAUTION: When choosing dampener materials, be sure to check the temperature limits for all wetted components.



CAUTION: Maximum temperature limits are based upon mechanical stress only. Certain chemicals will significantly reduce maximum safe operating temperatures. Consult the Chemical Resistance Guide for chemical compatibility and temperature limits.



WARNING: Prevent static sparking. If static sparking occurs, fire or explosion could result. Pump, valves and containers must be grounded to a proper grounding point when handling flammable fluids and whenever discharge of static electricity is a hazard.



CAUTION: The process fluid and cleaning fluids must be chemically compatible with all wetted pump components.



CAUTION: Dampener(s) should be thoroughly flushed before installing into process lines.



CAUTION: Always wear safety glasses when operating pump. If diaphragm rupture occurs, material being pumped may be forced out air exhaust.



CAUTION: Before any maintenance or repair is attempted, the compressed air line to the dampener and pump should be disconnected and all air pressure allowed to bleed from system. Disconnect all intake, discharge and air lines. Drain the dampener and allowing any fluid to flow into a suitable container.



CAUTION: Blow out air line for 10 to 20 seconds before attaching to pump to make sure all pipeline debris is clear. Use an in-line air filter. A 5µ (micron) air filter is recommended.



CAUTION: Dampeners cannot be used in submersible applications.



CAUTION: Tighten all hardware prior to installation.

Section 2

WILDEN DESIGNATION SYSTEM

EQUALIZER® SURGE DAMPENER

INTEGRATED SD SERIES (ISD)

LEGEND

ISD XXX / SZ SS / TBL

MODEL

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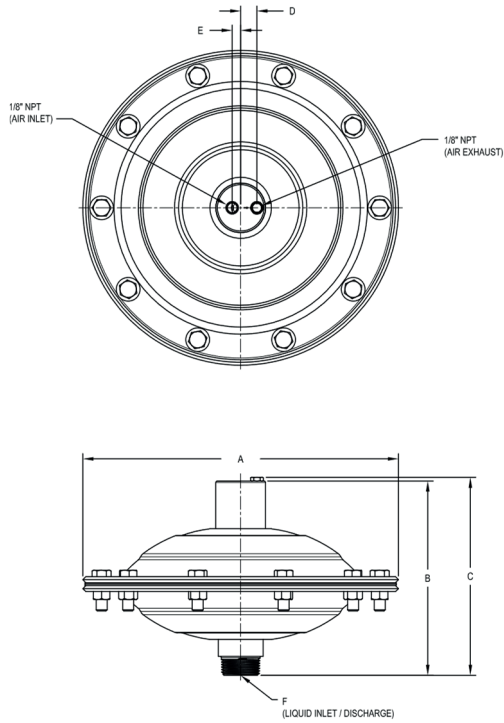
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Section 3

DIMENSIONAL DRAWING

ISD220 STAINLESS STEEL

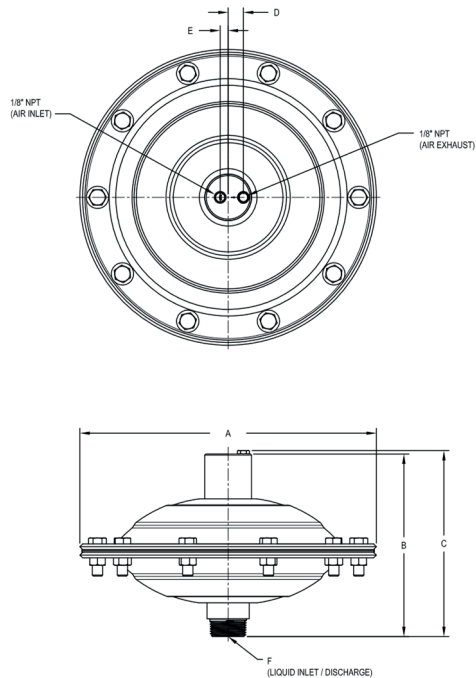


DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	274 DIA.	10.8 DIA.
B	169	6.7
C	172	6.8
D	14	.6
E	7	.3
F	1" BSPT (NPT)	1" BSPT (NPT)

LW0498 REV. B

ISD420 STAINLESS STEEL



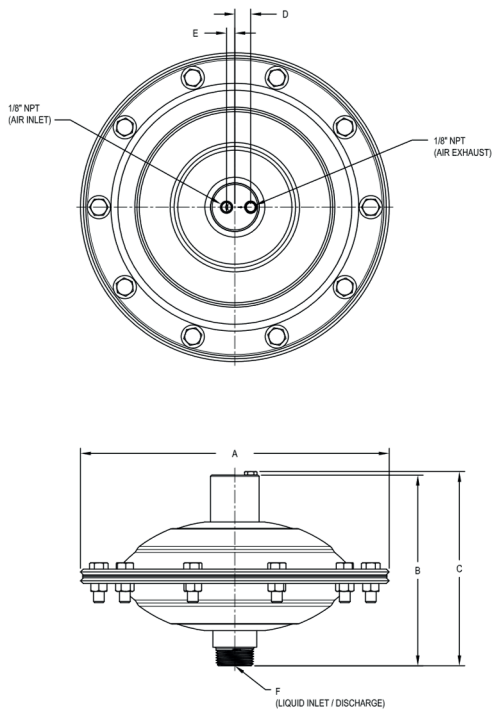
DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	361 DIA.	14.2 DIA.
B	220	8.7
C	224	8.8
D	14	.6
E	7	.3
F	1-1/2" BSPT (NPT)	1-1/2" BSPT (NPT)

LW0498 REV. B

DIMENSIONAL DRAWING

ISD820 STAINLESS STEEL



DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	361 DIA.	14.2 DIA.
B	220	8.7
C	224	8.8
D	14	.6
E	7	.3
F	2" BSPT (NPT)	2" BSPT (NPT)

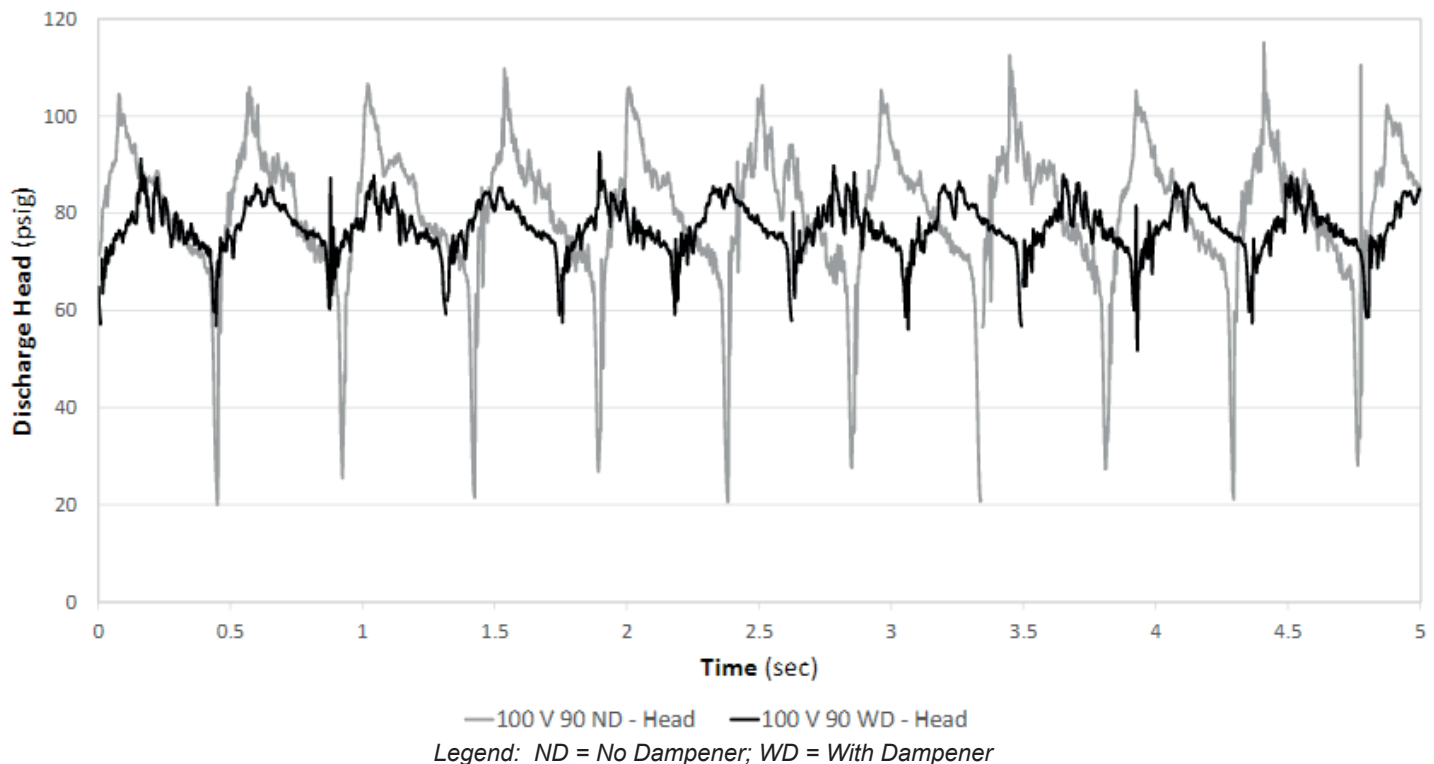
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Section 4

PERFORMANCE

ISD220**ISD220**

100 psig inlet air / 90 psig discharge head



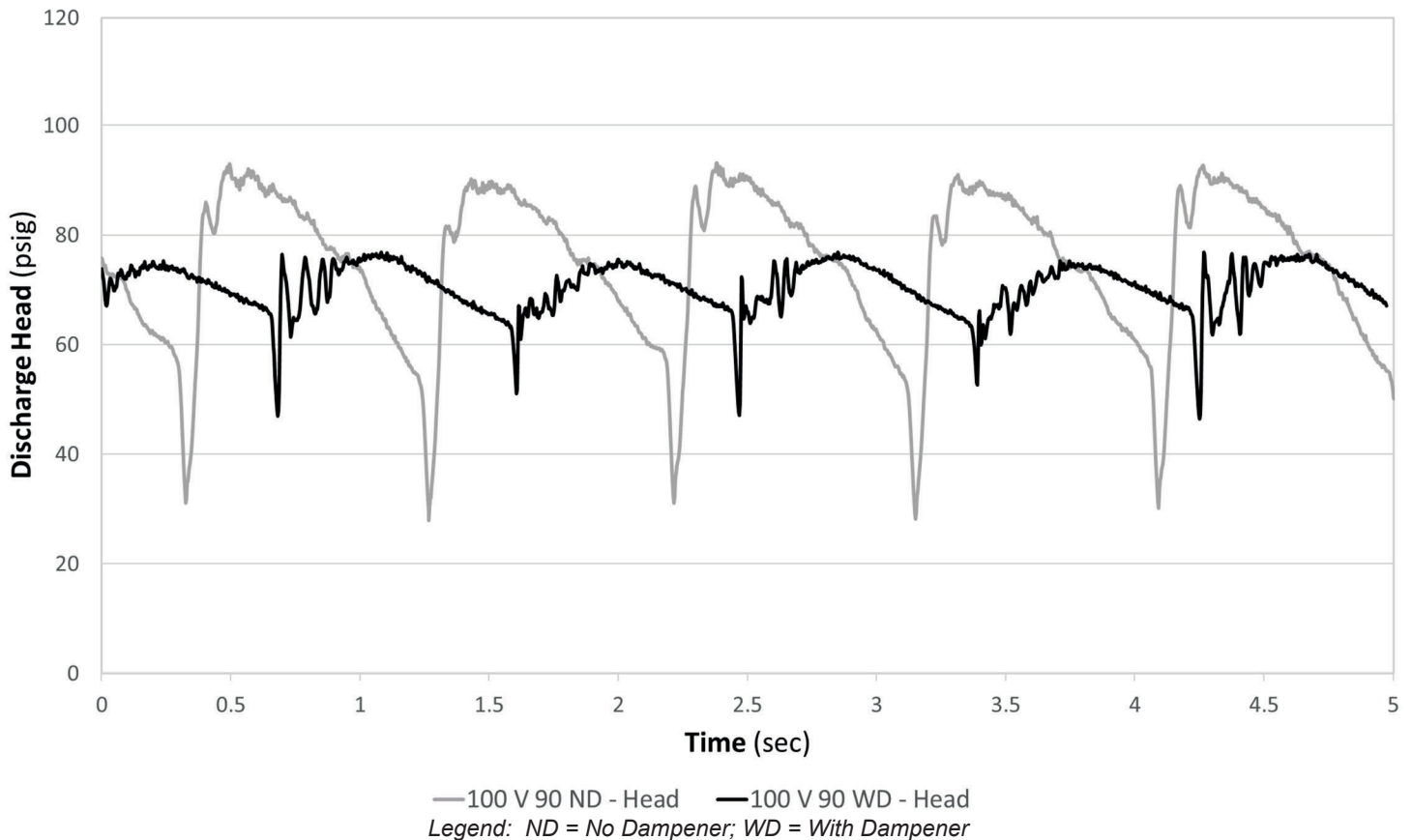
This chart shows discharge head fluctuations for a diaphragm pump with and without a dampener. By reviewing the variation in pressure, the level of dampening can be estimated for an application. For example, the head pressure generated by a 25 mm (1") pump operating at 6.89 bar (100 psig) air inlet pressure and 6.2 bar (90 psig) head pressure varies between 1.4 bar (20 psig) and 7.9 bar (115 psig) resulting in a total pressure fluctuation of 6.6 bar (95 psig) for each stroke. When an ISD220/SZSS/TBL dampener is installed in the application, the head pressure varies between 3.6 bar (52 psig) and 6.4 bar (93 psig) resulting in a pressure fluctuation of only 2.8 bar (40 psig).

PERFORMANCE

ISD420

ISD420

100 psig inlet air / 90 psig discharge head



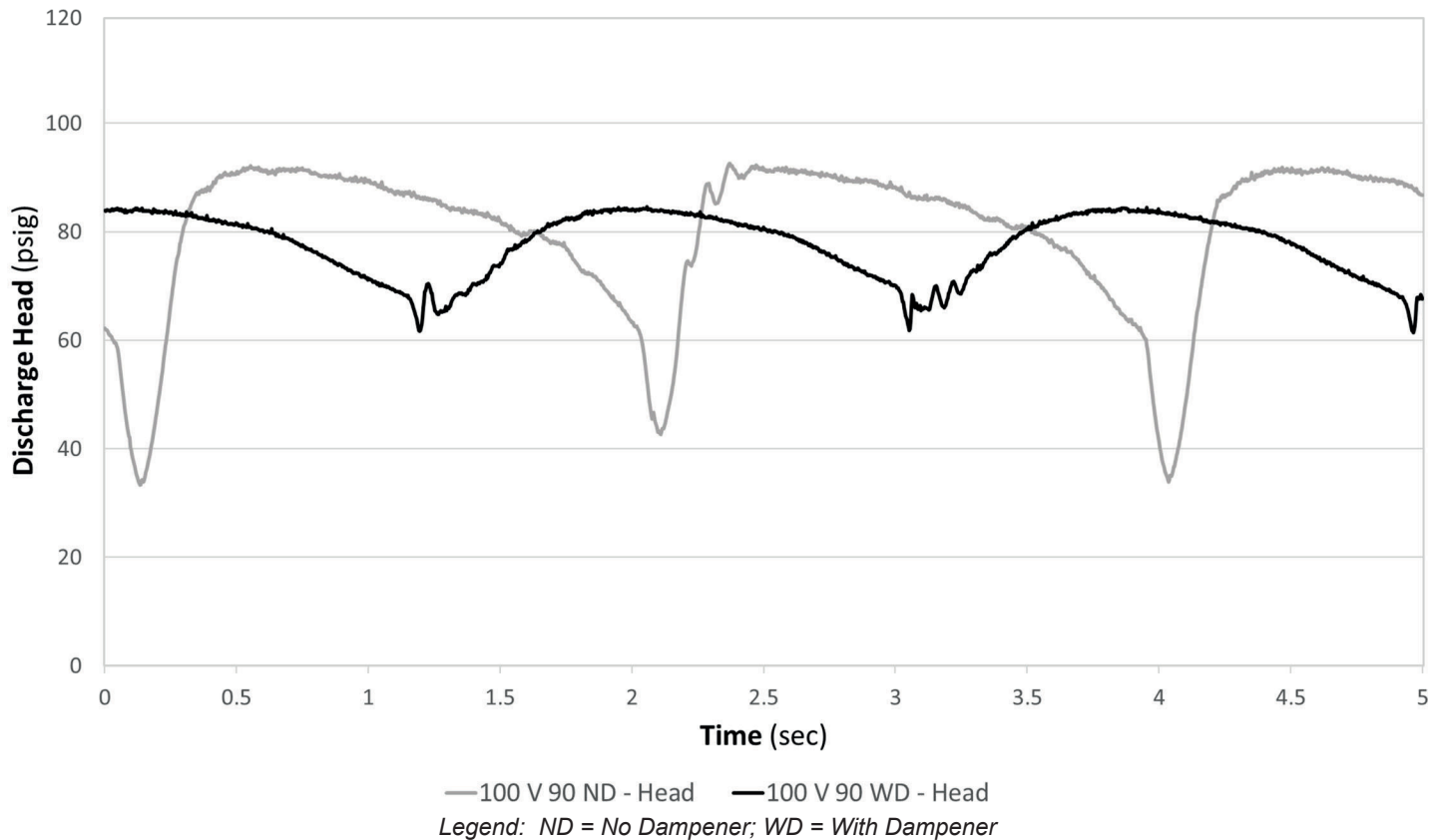
This chart shows discharge head fluctuations for a diaphragm pump with and without a dampener. By reviewing the variation in pressure, the level of dampening can be estimated for an application. For example, the head pressure generated by a 38 mm (1-1/2") pump operating at 5.5 bar (80 psig) air inlet pressure and 4.8 bar (70 psig) head pressure varies between 1.2 bar (18 psig) and 5.1 bar (74 psig) resulting in a total pressure fluctuation of 3.9 bar (56 psig) for each stroke. When an ISD420/SZSS/TBL dampener is installed in the application, the head pressure varies between 3.9 bar (56 psig) and 2.4 bar (35 psig) resulting in a pressure fluctuation of only 1.4 bar (21 psig).

PERFORMANCE

ISD820

ISD820

100 psig inlet air / 90 psig discharge head



This chart shows discharge head fluctuations for a diaphragm pump with and without a dampener. By reviewing the variation in pressure, the level of dampening can be estimated for an application. For example, the head pressure generated by a 51 mm (2") pump operating at 6.89 bar (100 psig) air inlet pressure and 6.2 bar (90 psig) head pressure varies between 2.3 bar (33 psig) and 6.4 bar (93 psig) resulting in a total pressure fluctuation of 4.1 bar (59 psig) for each stroke. When an ISD820/SZSS/TBL dampener is installed in the application, the head pressure varies between 4.2 bar (61 psig) and 5.9 bar (85 psig) resulting in a pressure fluctuation of only 1.6 bar (23 psig).

Section 5

SUGGESTED INSTALLATION, OPERATION, MAINTENANCE AND TROUBLESHOOTING

Wilden Equalizer Metal Surge Dampeners minimize pulsation and protects in-line equipment.

INSTALLATION: Before installing an ISD dampener into operation, review cautions and warnings as well as ensure that the materials of construction are suitable for the application. Refer to Wilden's Chemical Resistance Guide for more information.

If installing an ISD dampener in a Wilden pump that is already in operation, be sure to remove the pump from service and thoroughly clean it prior to installation.

Install the ISD as shown below. A shut off valve on the inlet of ISD will enable maintenance personnel to safely service the equipment. To maximize effectiveness install the ISD as close as possible to the discharge of the pump. It is important to support the pipe immediately downstream from the ISD. Use a tee connector on the pump air supply line and connect the line to the ISD 1/8" NPT inlet signaled by an arrow. The ISD consumes very little air, therefore, a 1/4" hose is more than adequate to supply enough air volume. When the air supply to the pump is shut down, the air to the ISD will be shut off as well.

OPERATION: Before putting the pulsating dampener into operation, the housing bolts should be tightened as elements of construction tend to "settle".

TRUBLESHOOTING

When there is a significant drop in fluid discharge pressure, there will be a noticeable release of air through the small bleed hole in the air regulator body. This is how the ISD metal dampener automatically adjusts itself for optimal suppression. This is a good way of verifying proper operation of the unit. If there is a continuous discharge of air out this hole during steady fluid discharge pressure, the ISD is not functioning properly and should be inspected. The ISD air regulator body houses three O-rings which may need to be replaced.

For correct operation, the dampener will require its own air-supply line, taken from the air supply-of the pump. The pump and dampener are required to be connected to the same air pressure. Note that stop or regulating valves may be placed between the pump and dampener. The driving air has to be oil-free, dry and clean. The dampener requires a minimum counter pressure of at least 1 bar (14.5 psig) for optimal function. At startup, run the pump and dampener slowly prior to full operation. Once adjusted and full of fluid, the dampener self-regulates for all changing operating conditions.

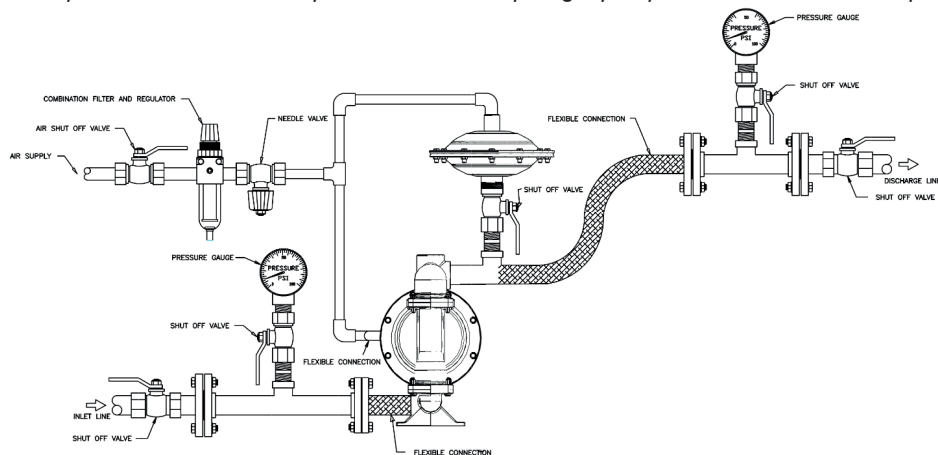
It is recommended to tighten housing bolts after a few hours of operation as well. Fixing bolts is necessary as well after long periods of stoppage, extreme temperature variations, or transport/dismantling.

CAUTION: DO NOT EXCEED 8.6 BAR (125 PSIG) AIR SUPPLY PRESSURE.

NOTE: In the event of a power failure, the shut-off valve should be closed, if the restarting of the pump is not desirable once power is regained.

MAINTENANCE: When pump disassembly is required, before starting to disassemble the pump, disconnect both the pump and the dampener from service. Thoroughly empty and clean both the pump and dampener before disassembly. Once maintenance is complete, refer to installation guidance prior to putting the pump and dampener back into service.

This illustration is a generic representation of an air-operated double-diaphragm pump with an ISD metal dampener.



Section 6

DISASSEMBLY/REASSEMBLY

ISD Dampener Disassembly

Tools Required:

For 1" ISD Dampener

- O-ring Pick
- 9/16" Socket Wrench
- 9/16" Wrench
- 1/8" Allen Wrench

For 1-1/2" & 2" ISD Dampener

- O-ring Pick
- 5/8" Socket Wrench
- 5/8" Wrench
- 1/8" Allen Wrench



CAUTION: Before installing an ISD dampener into operation, review cautions and warnings as well as ensure that the materials of construction are suitable for the application. Refer to Wilden's Chemical Resistance Guide for more information.



NOTE: The model pictured in this section is a metal ISD220 (1") intergrated surge dampener. Your specific dampener model may vary from the configuration shown. However, the disassembly procedure will be the same.



NOTE: Replace worn parts with genuine Wilden parts for reliable performance.



Step 1

Loosen bolts with socket wrench.



Step 2

Remove liquid chamber, inspect for damage, and set aside.



Step 3

Pull diaphragm assembly (shaft and diaphragms) away from air chamber. Check O-rings, if they are worn or chemically attacked, they must be removed with an O-ring pick and replaced. Please refer to exploded view and parts list for part numbers.

DISASSEMBLY/REASSEMBLY

ISD Dampener Reassembly

Tools Required:

For 1" ISD Dampener

- O-ring Pick
- 9/16" Socket Wrench
- 9/16" Wrench
- 1/8" Allen Wrench

For 1-1/2 & 2" ISD Dampener

- O-ring Pick
- 5/8" Socket Wrench
- 5/8" Wrench
- 1/8" Allen Wrench



CAUTION: Before installing an ISD dampener into operation, review cautions and warnings as well as ensure that the materials of construction are suitable for the application. Refer to Wilden's Chemical Resistance Guide for more information.



NOTE: The model pictured in this section is a metal ISD220 (1") intergrated surge dampener. Your specific dampener model may vary from the configuration shown. However, the disassembly procedure will be the same.



NOTE: Replace worn parts with genuine Wilden parts for reliable performance.



Step 1

Install the control valve O-rings into the bottom of the shaft using the O-ring pick. Check that the O-ring is not damaged during installation.



Step 2

Apply 2-3 drops of Vibra-Tite123 (or similar thread locking compound) to the shaft threads.



Step 3

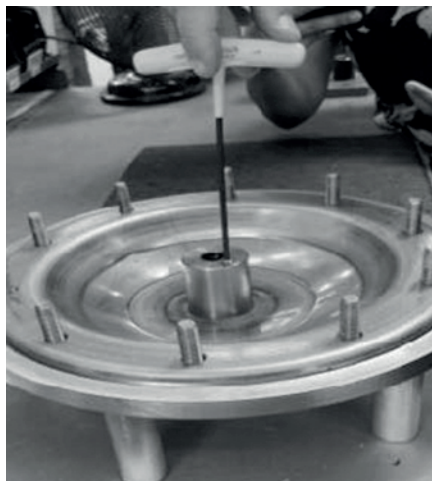
Install the shaft on the backing diaphragm until hand tight.

DISASSEMBLY/REASSEMBLY



Step 4

Apply 2-3 drops of Vibra-Tite123 (or similar thread locking compound) to the small threaded bore.



Step 5

Install the set screw and tighten using the Allen Wrench. Be sure the screw does not get over-tightened.



Step 6

Verify the shaft is clean and apply a coat of white EP grease to the shaft.



Step 7

Install the back-up diaphragm and the shaft assembly into the air chamber. Align the bolt holes.



Step 8

Begin installing the bolts and the flat washers.



Step 9

Place the primary diaphragm over the back-up diaphragm.

DISASSEMBLY/REASSEMBLY



Step 10

Install the liquid chamber on top of the primary diaphragm.



Step 11

Place a flat washer at each bolt.



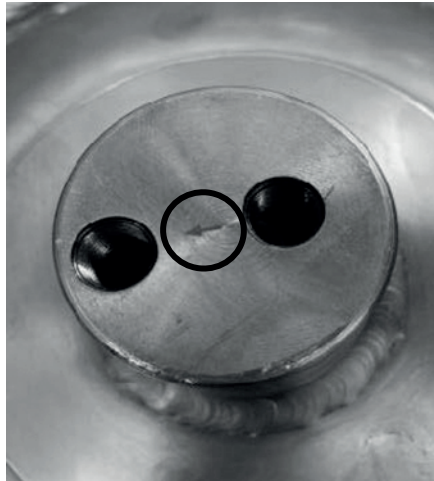
Step 12

Apply anti-seize to the threads of each bolt. Install a nut on each bolt and hand tighten.



Step 13

Using the socket wrench, tighten all nuts and bolts to applicable torque specifications identified on page 15.



Step 14

Note the arrow on the air chamber, pointing to the air inlet. When installing the breather vent, install it in the threaded hole opposite the air inlet.



DISASSEMBLY/REASSEMBLY

Maximum Torque Specifications

Model Number	Bolt Torque
ISD220	26 N•m (19 ft-lbs)
ISD420	41 N•m (30 ft-lbs)
ISD820	41 N•m (30 ft-lbs)

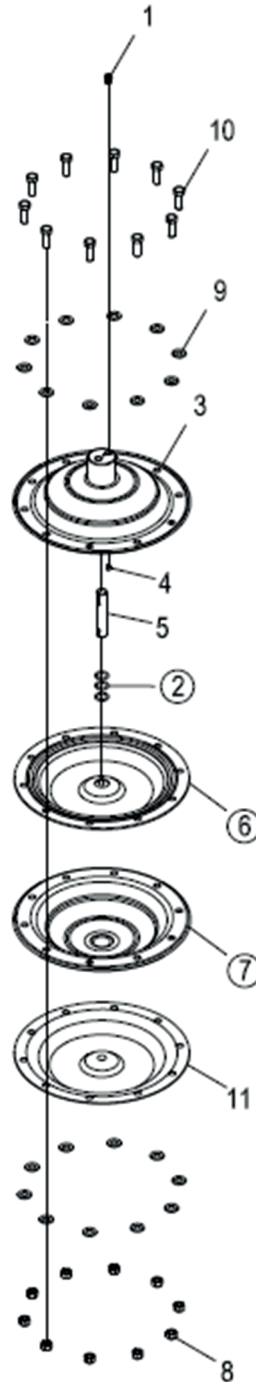
Section 7

EXPLODED VIEW AND PARTS LISTING

**EQUALIZER® SURGE
DAMPENER**

EXPLODED VIEW

INTEGRATED SD SERIES (ISD)



EXPLODED VIEW AND PARTS LISTING

EQUALIZER® SURGE DAMPENER

PARTS LISTING

INTEGRATED SD SERIES (ISD)

Model Description			ISD220/SSS/TF/...	ISD420/SSS/TF/...	ISD820/SSS/TF/...
Item	Description	Qty	P/N	P/N	P/N
Air Distribution Components					
1	Breather Vent, 1/8" NPT	1	73-3241-06		
2	O-Ring, Control Valve (-114, Ø.612" x Ø.103")	3	00-2870-52		
3	Air Chamber Assembly	1	73-3645-99	74-3645-99	
4	Screw, Set (1/4"-20 X 1/4")	1	73-6343-03		
5	Shaft, Dampener	1	73-3855-03	74-3855-03	
6	Diaphragm, Back-Up	1	73-1069-52	74-1069-52	
7	Diaphragm. Primary	1	73-1045-55	74-1045-55	
8	Nut, Lock (3/8"-16)	10	99-6471-03		
	Hex Nut (7/16"-14)	12		74-6427-03	
	Hex Nut (1/2"-13)	12			
9	Washer, Flat (Ø.812 X Ø.406 X .065)	20	04-6740-03		
	Washer, Flat (Ø.922 X Ø.438 X .062)	24		74-6734-03	
	Washer, Flat (Ø1.062 X Ø.531 X .095)	24			
10	Screw, HHC (3/8"-16 x 1 1/4")	10	73-6190-03		
	Screw, HHC (7/16"-14 x 1 1/4")	12		74-6123-03	
11	Liquid Chamber Assembly (NPT)	1	73-4984-99	74-4984-99	75-4984-99
	Liquid Chamber Assembly (BSPT)	1	73-4984-99-14	74-4984-99-14	75-4984-99-14

LW0500 Rev. E

All boldface items are primary wear parts.

Notes

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