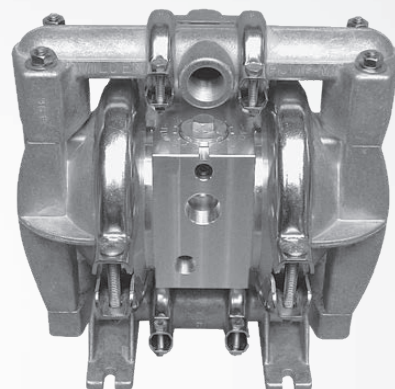


WILDEN®

EOM
Engineering
Operation &
Maintenance

P1/PX1
Metal Pump



Where Innovation Flows

wildenpump.com

airpumping.co.uk

est. 1979

Unit 16, Upminster Trading Park, Watley St., Upminster, Essex, RM14 3PL, ENGLAND

PSG
a **DOVER** company

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CAUTIONS—READ FIRST!

 **CAUTION:** Do not apply compressed air to the exhaust port — pump will not function.

 **CAUTION:** Do not over-lubricate air supply — excess lubrication will reduce pump performance. Pump is pre-lubed.

 **CAUTION:** Do not under any circumstance loosen the set screw located at the adjuster dial of the Pro-Flo X™ pump. If the set screw is loose when the pump is pressurized, it could eject and cause injury to anyone in the area.

 TEMPERATURE LIMITS:

Polypropylene	0°C to 79°C	32°F to 175°F
PVDF	–12°C to 107°C	10°F to 225°F
PFA	7°C to 107°C	20°F to 225°F
Neoprene	–18°C to 93°C	0°F to 200°F
Buna-N	–12°C to 82°C	10°F to 180°F
EPDM	–51°C to 138°C	–60°F to 280°F
Viton® FKM	–40°C to 177°C	–40°F to 350°F
Wil-Flex™	–40°C to 107°C	–40°F to 225°F
Saniflex™	–29°C to 104°C	–20°F to 220°F
Polyurethane	–12°C to 66°C	10°F to 150°F
Polytetrafluoroethylene (PTFE) ¹	4°C to 104°C	40°F to 220°F
Nylon	–18°C to 93°C	0°F to 200°F
Acetal	–29°C to 82°C	–20°F to 180°F
SIPD PTFE with Neoprene-backed	4°C to 104°C	40°F to 220°F
SIPD PTFE with EPDM-backed	–10°C to 137°C	14°F to 280°F
Polyethylene	0°C to 70°C	32°F to 158°F
Geolast®	–40°C to 82°C	–40°F to 180°F

¹4°C to 149°C (40°F to 300°F) - 13 mm (1/2") and 25 mm (1") models only.

NOTE: Not all materials are available for all models. Refer to Section 2 for material options for your pump.

 **NOTE:** Canadian Standards Association (CSA) configured pumps should not be used in temperatures lower than 0.0°C to 51.6°C (32°F to 125°F).

 **NOTE:** UL-listed configured pumps have the following temperature limits: UL 79 Buna-N = 12.2°C to 52°C (10°F to 125°F).

 **CAUTION:** When choosing pump materials, be sure to check the temperature limits for all wetted components. Example: Viton® has a maximum limit of 177°C (350°F) but polypropylene has a maximum limit of only 79°C (175°F).

 **CAUTION:** Maximum temperature limits are based upon mechanical stress only. Certain chemicals will significantly reduce maximum safe operating temperatures. Consult Chemical Resistance Guide for chemical compatibility and temperature limits.

 **WARNING:** Prevent Static Sparking. If static sparking occurs, fire or explosion could result. Pump, valves and containers must be grounded to a proper grounding point when handling flammable fluids and whenever discharge of static electricity is a hazard.

 **CAUTION:** Canadian Standards Association (CSA) configured pumps must be electrically grounded using the grounding location identified. Improper grounding can cause improper and dangerous operation.

 **CAUTION:** Do not exceed 8.6 bar (125 psig) air supply pressure.

 **CAUTION:** Canadian Standards Association (CSA) configured pumps should not exceed 6.9 bar (100 psig) sweet gas supply pressure.

 **CAUTION:** For UL-listed pumps, do not exceed 3.4 bar (50 psig) air supply pressure.

 **CAUTION:** The process fluid and cleaning fluids must be chemically compatible with all wetted pump components. Consult Chemical Resistance Guide (E4).

 **CAUTION:** Do not exceed 82°C (180°F) air inlet temperature for Pro-Flo X™ models.

 **CAUTION:** Pumps should be thoroughly flushed before installing into process lines. FDA- and USDA-approved pumps should be cleaned and/or sanitized before being used.

 **CAUTION:** Always wear safety glasses when operating pump. If diaphragm rupture occurs, material being pumped may be forced out air exhaust.

 **CAUTION:** Before any maintenance or repair is attempted, the compressed air line to the pump should be disconnected and all air pressure allowed to bleed from pump. Disconnect all intake, discharge and air lines. Drain the pump by turning it upside down and allowing any fluid to flow into a suitable container.

 **CAUTION:** Blow out air line for 10 to 20 seconds before attaching to pump to make sure all pipeline debris is clear. Use an in-line air filter. A 5µ (micron) air filter is recommended.

 **NOTE:** When installing PTFE diaphragms, it is important to tighten outer pistons simultaneously (turning in opposite directions) to ensure tight fit. (See torque specifications in Section 7.)

 **NOTE:** Cast Iron PTFE-fitted pumps come standard from the factory with expanded PTFE gaskets installed in the diaphragm bead of the liquid chamber. PTFE gaskets cannot be re-used.

 **NOTE:** Before starting disassembly, mark a line from each liquid chamber to its corresponding air chamber. This line will assist in proper alignment during reassembly.

 **CAUTION:** Pro-Flo® pumps cannot be used in submersible applications. Pro-Flo X™ is available in both submersible and non-submersible options. Do not use non-submersible Pro-Flo X™ models in submersible applications. Turbo-Flo® pumps can also be used in submersible applications.

 **CAUTION:** Tighten all hardware prior to installation.

 **CAUTION:** The gas outlet of CSA- configured pumps must be vented to a safe location in accordance with local codes or, in the absence of local codes, an industry or nationally recognized code having jurisdiction over the specified installation.

 **CAUTION:** For UL-listed pumps, all pipe connections are to be made using U.L. classified gasoline-resistant pipe compound.

 **CAUTION:** For UL-listed pumps all installations must conform to NFPA 30, NFPA 30A, and all other applicable codes.

 **CAUTION:** For UL-listed pumps, air exhaust port is to be connected to pipe or tubing to be routed outdoors or other location determined to be equivalent.

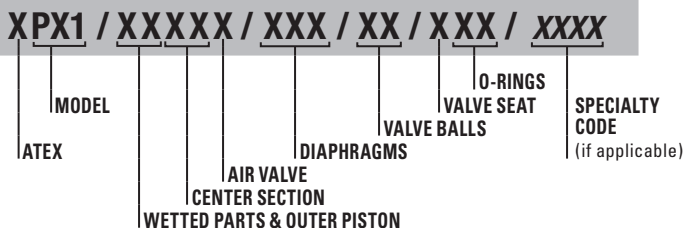
 **CAUTION:** For UL-listed pumps, pump is to be grounded using the jam-nut located at the top of the long vertical carriage bolt. The ground connection is marked with a tag having the grounding symbol.

WILDEN PUMP DESIGNATION SYSTEM

P1/PX1 METAL

13 mm (1/2") Pump
 Maximum Flow Rate:
 62.8 lpm (16.6 gpm)

LEGEND



MATERIAL CODES

MODEL

P1 = Pro-Flo®
 PX1 = Pro-Flo X™
 XPX1 = Pro-Flo X™ ATEX

WETTED PARTS & OUTER PISTON

AA = ALUMINUM / ALUMINUM
 AZ = ALUMINUM / NO PISTON
 SS = STAINLESS STEEL /
 STAINLESS STEEL
 SZ = STAINLESS STEEL /
 NO PISTON

CENTER SECTION

AA = ALUMINUM (PX1 only)
 GG = CONDUCTIVE ACETAL
 (P1 only)
 JJ = CONDUCTIVE
 POLYPROPYLENE (P1 only)
 LL = ACETAL (P1 only)
 PP = POLYPROPYLENE (P1 only)

AIR VALVE

A = ALUMINUM (PX1 only)
 G = CONDUCTIVE ACETAL (P1
 only)
 J = CONDUCTIVE
 POLYPROPYLENE (P1 only)
 L = ACETAL (P1 only)
 P = POLYPROPYLENE (P1 only)

DIAPHRAGMS

BNS = BUNA-N (Red Dot)
 EPS = EPDM (Blue Dot)
 FSS = SANIFLEX™
 [Hytrel® (Cream)]^{1,3}
 PUS = POLYURETHANE (Clear)
 TEU = PTFE w/EPDM
 BACK-UP (White)^{1,2,3}
 THU = PTFE W/HIGH-TEMP
 BUNA-N BACKUP (White)
 TNL = PTFE W/NEOPRENE
 BACK-UP O-RING,
 IPD (White)
 TNU = PTFE W/NEOPRENE
 BACK-UP (White)
 TSU = PTFE W/SANIFLEX™
 BACK-UP (White)^{1,2,3}
 TVU = PTFE W/VITON® BACKUP
 VTS = VITON® (White Dot)
 WFS = WIL-FLEX™ [Santoprene®
 (Three Black Dots)]
 XBS = CONDUCTIVE BUNA-N
 (Two Red Dots)

VALVE BALLS

BN = BUNA-N (Red Dot)
 EP = EPDM (Blue Dot)
 FS = SANIFLEX™
 [Hytrel® (Cream)]^{1,3}
 PU = POLYURETHANE (Brown)
 TF = PTFE (White)^{1,2,3}
 VT = VITON® (White Dot)
 WF = WIL-FLEX™ [Santoprene®
 (Three Black Dots)]

VALVE SEAT

A = ALUMINUM
 H = ALLOY C
 S = STAINLESS STEEL
 V = VITON® (White Dot)

VALVE SEAT O-RING

BN = BUNA-N
 EP = EPDM
 FS = SANIFLEX™
 [Hytrel® (Cream)]^{1,3}
 PU = POLYURETHANE (Brown)
 TF = PTFE (White)^{1,2,3}
 WF = WIL-FLEX™ [Santoprene®]

NOTE:

¹Meets Requirements of FDA CFR21.177

²Meets Requirements of USP Class VI

³Meets Requirements of 1935/2004/EC

SPECIALTY CODES

0023 Wing nuts
 0067 Saniflo™ FDA, Wil-Gard II™ 220V
 0070 Saniflo™ FDA
 0079 Tri-clamp fittings, wing nuts
 0080 Tri-clamp fittings ONLY
 0100 Wil-Gard II™ 110V
 0102 Wil-Gard II™ sensor wires ONLY

0103 Wil-Gard II™ 220V
 0120 Saniflo™ FDA, Wil-Gard II™ 110V
 0206 PFA-coated hardware, Wil-Gard II™
 sensor wires ONLY
 0390 CSA-approved
 0495 UL-approved
 0502 PFA-coated hardware

0603 PFA-coated hardware, Wil-Gard 110V
 0608 PFA-coated hardware, Wil-Gard 220V
 0067E Saniflo™ FDA, Wil-Gard II™ 220V (1935/2004/EC)
 0070E Saniflo™ FDA (1935/2004/EC)
 0120E Saniflo™ FDA, Wil-Gard II™ 110V (1935/2004/EC)

NOTE: The Wilden UL 79-listed products covered by this manual are PX1 models with the following designation: AA or SS, followed by AA, followed by A, followed by BNS, followed by BN, followed by A or S, followed by BN, followed by 0495. Wilden UL-Listed pumps have been evaluated for use at a 25°C (77°F) ambient temperature with a maximum inlet pressure of 3.4 bar (50 psi).

HOW IT WORKS

The Wilden diaphragm pump is an air-operated, placement, self-priming pump. These drawings show the flow pattern through the pump upon its initial stroke. It is assumed the pump has no fluid in it prior to its initial stroke.

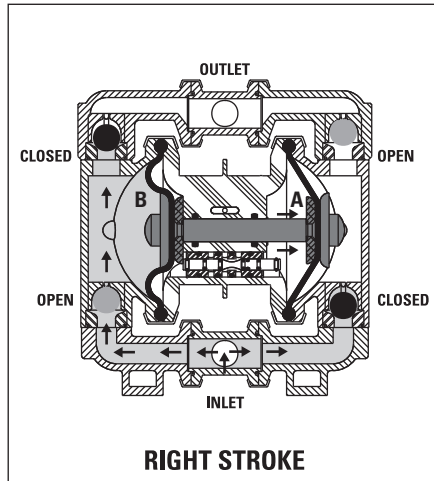


FIGURE 1 The air valve directs pressurized air to the back side of diaphragm A. The compressed air is applied directly to the liquid column separated by elastomeric diaphragms. The diaphragm acts as a separation membrane between the compressed air and liquid, balancing the load and removing mechanical stress from the diaphragm. The compressed air moves the diaphragm away from the center block of the pump. The opposite diaphragm is pulled in by the shaft connected to the pressurized diaphragm. Diaphragm B is on its suction stroke; air behind the diaphragm has been forced out to the atmosphere through the exhaust port of the pump. The movement of diaphragm B toward the center block of the pump creates a vacuum within chamber B. Atmospheric pressure forces fluid into the inlet manifold forcing the inlet valve ball off its seat. Liquid is free to move past the inlet valve ball and fill the liquid chamber (see shaded area).

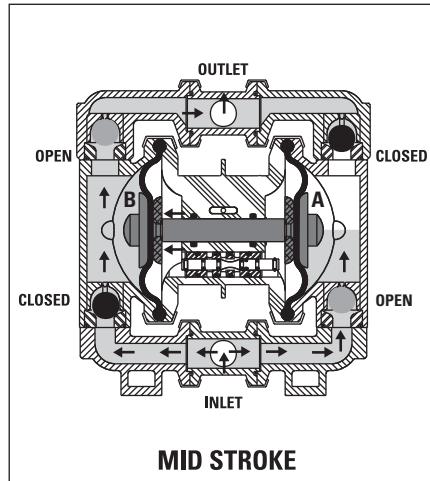


FIGURE 2 When the pressurized diaphragm, diaphragm A, reaches the limit of its discharge stroke, the air valve redirects pressurized air to the back side of diaphragm B. The pressurized air forces diaphragm B away from the center block while pulling diaphragm A to the center block. Diaphragm B is now on its discharge stroke. Diaphragm B forces the inlet valve ball onto its seat due to the hydraulic forces developed in the liquid chamber and manifold of the pump. These same hydraulic forces lift the discharge valve ball off its seat, while the opposite discharge valve ball is forced onto its seat, forcing fluid to flow through the pump discharge. The movement of diaphragm A toward the center block of the pump creates a vacuum within liquid chamber A. Atmospheric pressure forces fluid into the inlet manifold of the pump. The inlet valve ball is forced off its seat allowing the fluid being pumped to fill the liquid chamber.

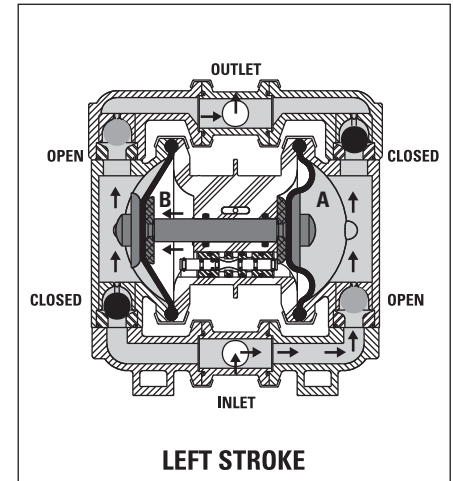
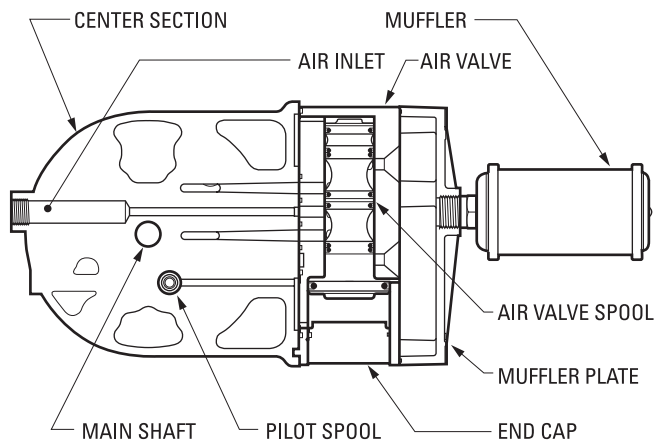
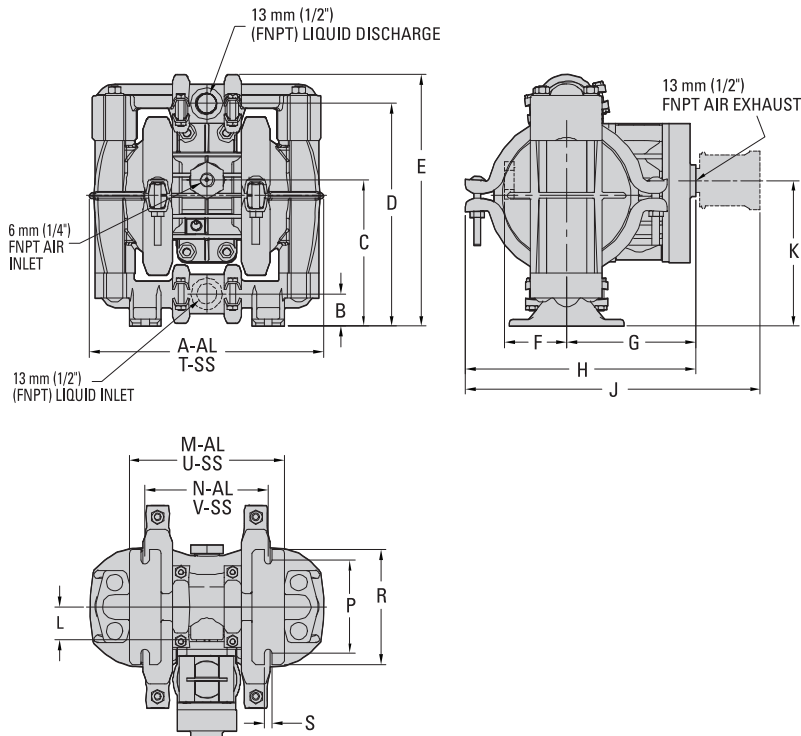


FIGURE 3 At completion of the stroke, the air valve again redirects air to the back side of diaphragm A, which starts diaphragm B on its exhaust stroke. As the pump reaches its original starting point, each diaphragm has gone through one exhaust and one discharge stroke. This constitutes one complete pumping cycle. The pump may take several cycles to completely prime depending on the conditions of the application.

HOW IT WORKS—AIR DISTRIBUTION SYSTEM



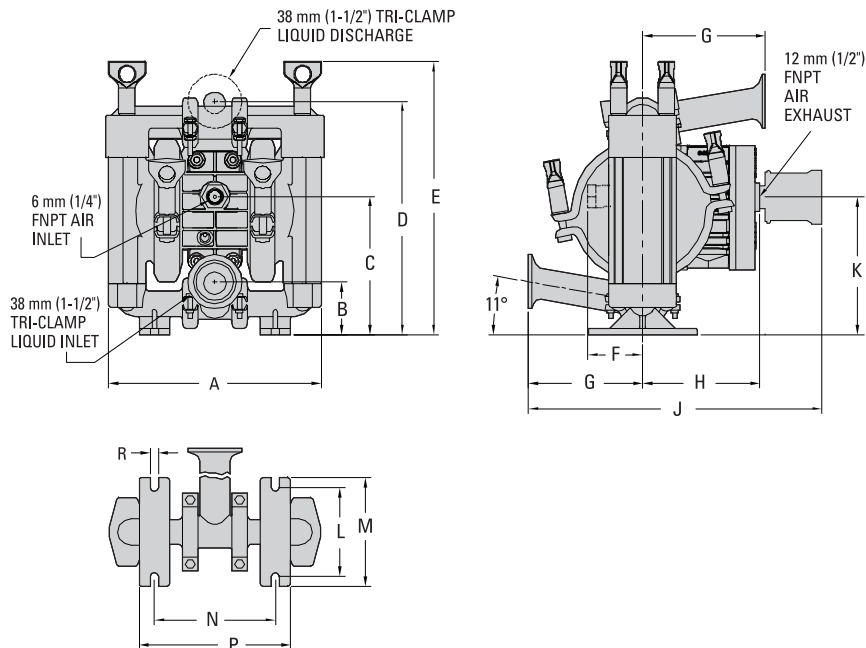
The Pro-Flo® patented air distribution system incorporates two moving parts: the air valve spool and the pilot spool. The heart of the system is the air valve spool and air valve. This valve design incorporates an unbalanced spool. The smaller end of the spool is pressurized continuously, while the large end is alternately pressurized then exhausted to move the spool. The spool directs pressurized air to one air chamber while exhausting the other. The air causes the main shaft/diaphragm assembly to shift to one side — discharging liquid on that side and pulling liquid in on the other side. When the shaft reaches the end of its stroke, the inner piston actuates the pilot spool, which pressurizes and exhausts the large end of the air valve spool. The repositioning of the air valve spool routes the air to the other air chamber.

P1 METAL

DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	208	8.2
B	28	1.1
C	130	5.1
D	198	7.8
E	224	8.8
F	53	2.1
G	114	4.5
H	206	8.1
J	262	10.3
K	130	5.1
L	30	1.2
M	137	5.4
N	109	4.3
P	84	3.3
R	102	4.0
S	8	0.3
T	203	8.0
U	142	5.6
V	112	4.4

BSPT threads available.

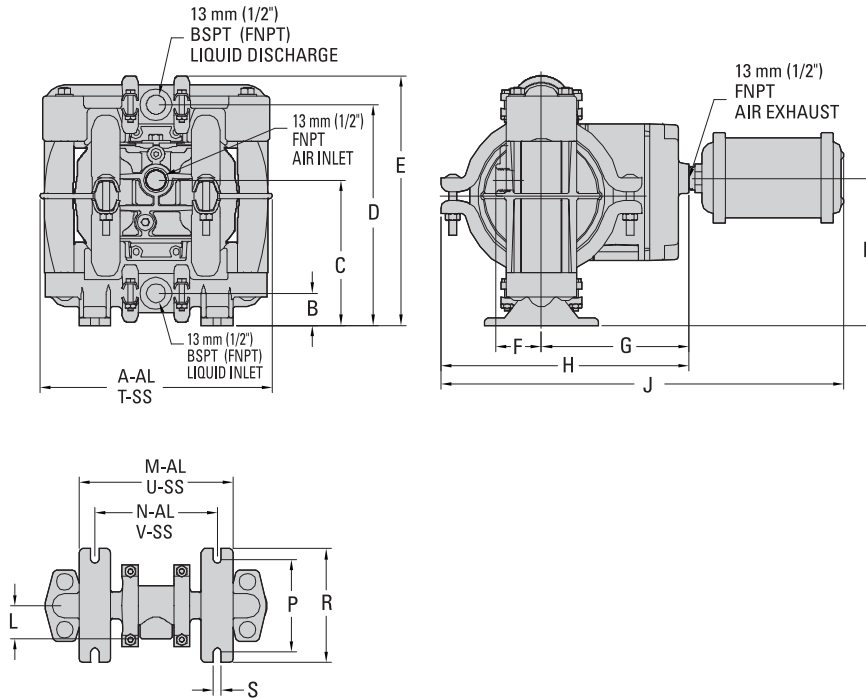
REV. E

P1 METAL SANIFLO^{FDA}

DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	203	8.0
B	53	2.1
C	130	5.1
D	218	8.6
E	257	10.1
F	53	2.1
G	114	4.5
H	114	4.5
J	287	11.3
K	130	5.1
L	84	3.3
M	102	4.0
N	84	3.3
P	142	5.6
R	8	0.3

REV. E

PX1 METAL



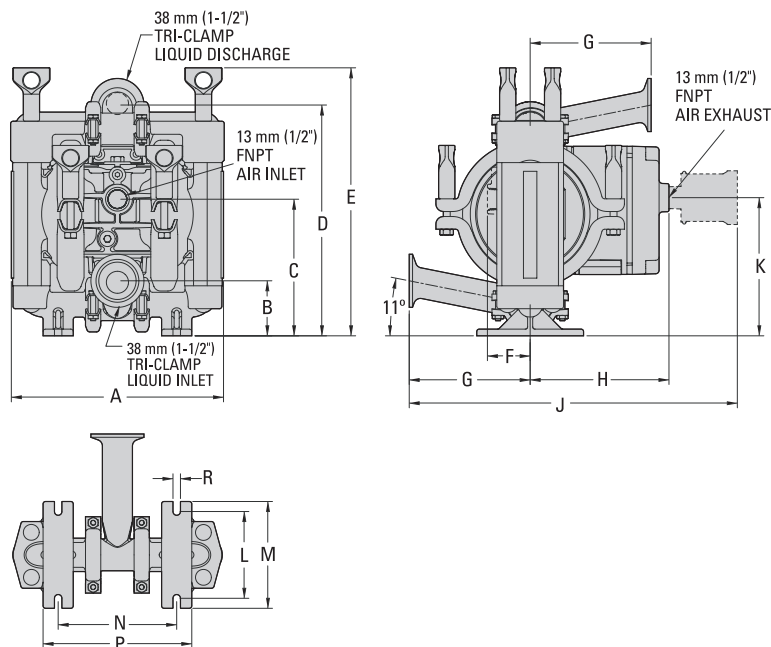
DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	208	8.2
B	28	1.1
C	130	5.1
D	198	7.8
E	224	8.8
F	41	1.6
G	132	5.2
H	221	8.7
J	361	14.2
K	132	5.2
L	30	1.2
M	137	5.4
N	109	4.3
P	84	3.3
R	102	4.0
S	8	0.3
T	203	8.0
U	142	5.6
V	112	4.4

BSPT threads available.

REV. A

PX1 METAL SANIFLO^{FDA}



DIMENSIONS

ITEM	METRIC (mm)	STANDARD (inch)
A	203	8.0
B	53	2.1
C	130	5.1
D	218	8.6
E	257	10.1
F	41	1.6
G	114	4.5
H	132	5.2
J	386	15.2
K	132	5.2
L	84	3.3
M	102	4.0
N	112	4.4
P	142	5.6
R	8	0.3

REV. E

PERFORMANCE

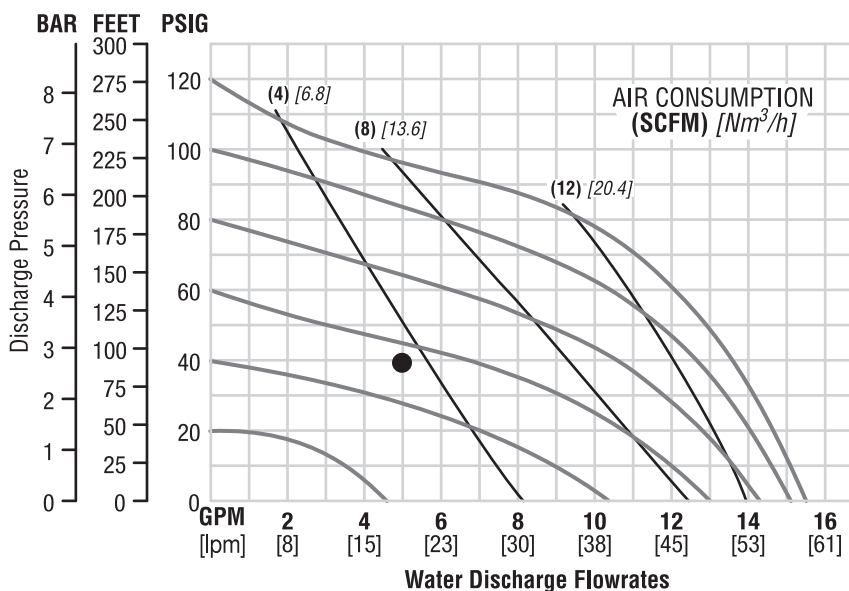
P1 METAL
RUBBER-FITTED

Ship Weight Aluminum 6 kg (13 lb)
 Stainless Steel 9 kg (20 lb)
 Air Inlet..... 6 mm (1/4")
 Inlet..... 13 mm (1/2")
 Outlet 13 mm (1/2")
 Suction Lift 5.8 m Dry (19.0')
 9.5 m Wet (31.0')
 Disp. per Stroke¹..... 0.11 L (0.029 gal)
 Max. Flow Rate..... 58.7 lpm (15.5 gpm)
 Max. Size Solids 1.59 mm (1/16")

¹Displacement per stroke was calculated at 4.8 bar (70 psig) air inlet pressure against a 2.1 bar (30 psig) head pressure.

Example: To pump 18.9 lpm (5 gpm) against a discharge pressure head of 2.7 bar (40 psig) requires 4 bar (60 psig) and 5.92 Nm³/h (3.5 scfm) air consumption. (See dot on chart.)

Caution: Do not exceed 8.6 bar (125 psig) air supply pressure.



Flow rates indicated on chart were determined by pumping water.

For optimum life and performance, pumps should be specified so that daily operation parameters will fall in the center of the pump's performance curve.

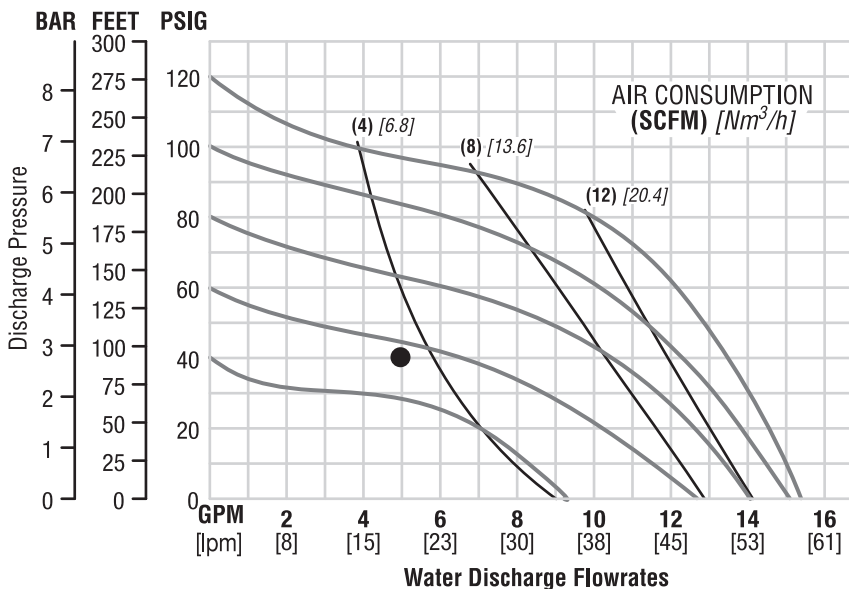
P1 METAL
TPE-FITTED

Ship Weight Aluminum 6 kg (13 lb)
 Stainless Steel 9 kg (20 lb)
 Air Inlet..... 6 mm (1/4")
 Inlet..... 13 mm (1/2")
 Outlet 13 mm (1/2")
 Suction Lift 5.2 m Dry (17.0')
 9.5 m Wet (31.0')
 Disp. per Stroke¹..... 0.11 L (0.029 gal)
 Max. Flow Rate..... 58.3 lpm (15.4 gpm)
 Max. Size Solids 1.59 mm (1/16")

¹Displacement per stroke was calculated at 4.8 bar (70 psig) air inlet pressure against a 2.1 bar (30 psig) head pressure.

Example: To pump 18.9 lpm (5 gpm) against a discharge pressure head of 2.7 bar (40 psig) requires 4 bar (60 psig) and 5.92 Nm³/h (3.5 scfm) air consumption. (See dot on chart.)

Caution: Do not exceed 8.6 bar (125 psig) air supply pressure.



Flow rates indicated on chart were determined by pumping water.

For optimum life and performance, pumps should be specified so that daily operation parameters will fall in the center of the pump's performance curve.

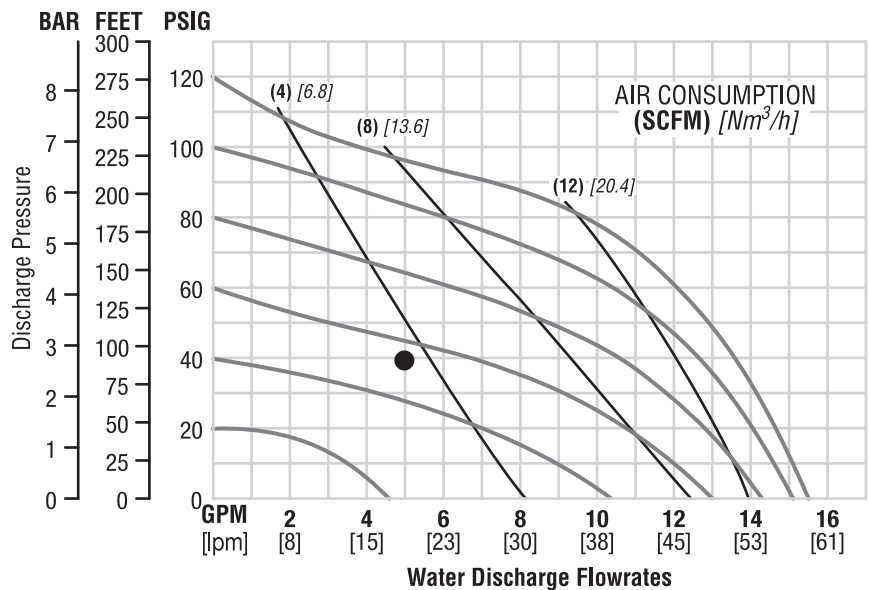
P1 METAL PTFE-FITTED

Ship Weight Aluminum 6 kg (13 lb)
 Stainless Steel 9.2 kg (20 lb)
 Air Inlet..... 6 mm (1/4")
 Inlet..... 13 mm (1/2")
 Outlet 13 mm (1/2")
 Suction Lift 4.9 m Dry (16.0')
 9.5 m Wet (31.0')
 Disp. per Stroke¹..... 0.09 L (0.025 gal)
 Max. Flow Rate..... 54.4 lpm (14.4 gpm)
 Max. Size Solids 1.59 mm (1/16")

¹Displacement per stroke was calculated at 4.8 bar (70) air inlet pressure against a 2.1 bar (30 psig) head pressure.

Example: To pump 18.9 lpm (5 gpm) against a discharge pressure head of 2.7 bar (40 psig) requires 4 bar (60 psig) and 5.92 Nm³/h (3.5 scfm) air consumption. (See dot on chart.)

Caution: Do not exceed 8.6 bar (125 psig) air supply pressure.



Flow rates indicated on chart were determined by pumping water.

For optimum life and performance, pumps should be specified so that daily operation parameters will fall in the center of the pump's performance curve.

PX1
M E T A L

WILDEN®



PROFLO™
PROGRESSIVE PUMP TECHNOLOGY

PX1 PERFORMANCE



Pro-Flo X™ Operating Principle

The Pro-Flo X™ air distribution system with the revolutionary Efficiency Management System (EMS) offers flexibility never before seen in the world of AODD pumps. The EMS is simple and easy to use. With the turn of an integrated control dial, the

operator can select the optimal balance of flow and efficiency that best meets the application needs. Pro-Flo X™ provides higher performance, lower operational costs and flexibility that exceeds previous industry standards.



Turning the dial changes the relationship between air inlet and exhaust porting.	Each dial setting represents an entirely different flow curve.	Pro-Flo X™ pumps are shipped from the factory on setting 4, which is the highest flow rate setting possible.	Moving the dial from setting 4 causes a decrease in flow and an even greater decrease in air consumption.	When the air consumption decreases more than the flow rate, efficiency is improved and operating costs are reduced.

HOW TO USE THIS EMS CURVE

Example 1

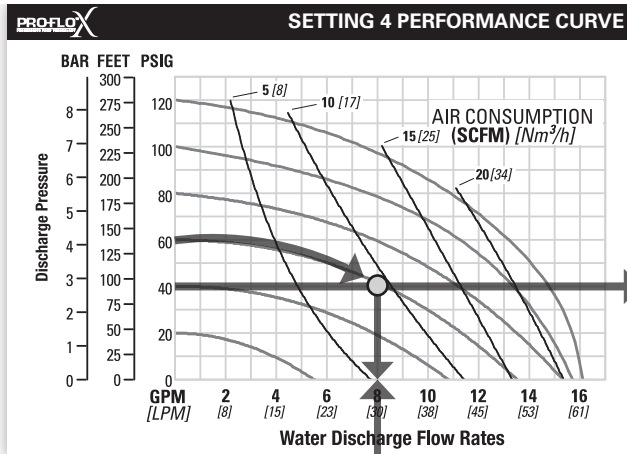


Figure 1

Example data point = **8.2 GPM**

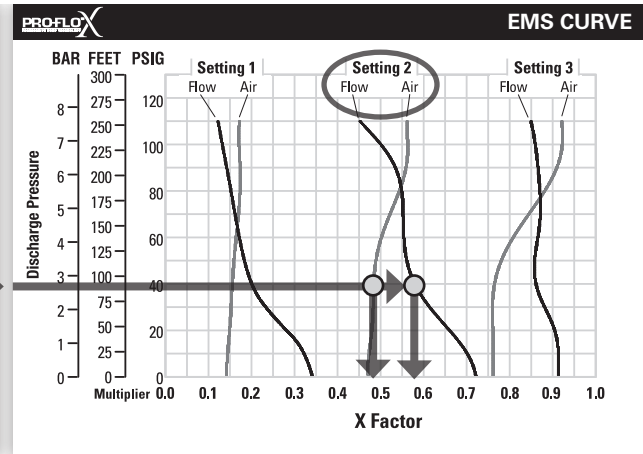


Figure 2

Example data point = **0.58** flow multiplier
0.48 air multiplier

This is an example showing how to determine flow rate and air consumption for your Pro-Flo X[™] pump using the Efficiency Management System (EMS) curve and the performance curve. For this example we will be using 4.1 bar (60 psig) inlet air pressure and 2.8 bar (40 psig) discharge pressure and EMS setting 2.

Step 1: Identifying performance at setting 4. Locate the curve that represents the flow rate of the pump with 4.1 bar (60 psig) air inlet pressure. Mark the point where this curve crosses the horizontal line representing 2.8 bar (40 psig) discharge pressure. (Figure 1). After locating your performance point on the flow curve, draw a vertical line downward until reaching the bottom scale on the chart. Identify the flow rate (in this case, 8.2 gpm). Observe location of performance point relative to air consumption curves and approximate air consumption value (in this case, 9.8 scfm).

Step 2: Determining flow and air X Factors. Locate your discharge pressure (40 psig) on the vertical axis of the EMS curve (Figure 2). Follow along the 2.8 bar (40 psig) horizontal line until intersecting both flow and air curves for your desired EMS setting (in this case, setting 2). Mark the points where the EMS curves intersect the horizontal discharge pressure line. After locating your EMS points on the EMS

curve, draw vertical lines downward until reaching the bottom scale on the chart. This identifies the flow X Factor (in this case, 0.58) and air X Factor (in this case, 0.48).

Step 3: Calculating performance for specific EMS setting. Multiply the flow rate (8.2 gpm) obtained in Step 1 by the flow X Factor multiplier (0.58) in Step 2 to determine the flow rate at EMS setting 2. Multiply the air consumption (9.8 scfm) obtained in Step 1 by the air X Factor multiplier (0.48) in Step 2 to determine the air consumption at EMS setting 2 (Figure 3).

8.2 gpm	(flow rate for setting 4)
.58	(flow X Factor setting 2)
4.8 gpm	(flow rate for setting 2)
9.8 scfm	(air consumption for setting 4)
.48	(air X Factor setting 2)
4.7 scfm	(air consumption for setting 2)

Figure 3

The flow rate and air consumption at Setting 2 are found to be 18.2 lpm (4.8 gpm) and 7.9 Nm³/h (4.7 scfm) respectively.

Example 2.1

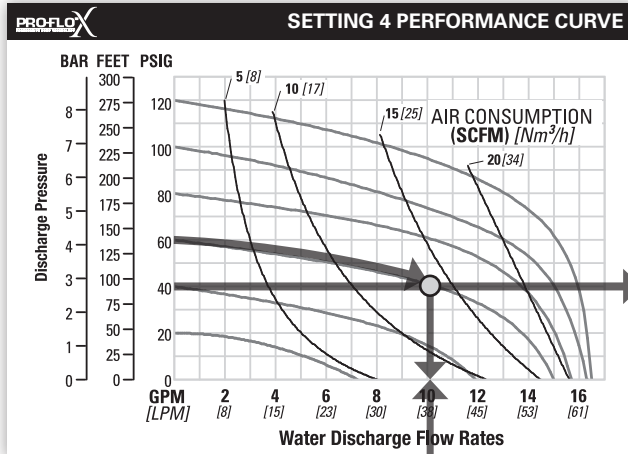


Figure 4

Example data point = **10.2** gpm

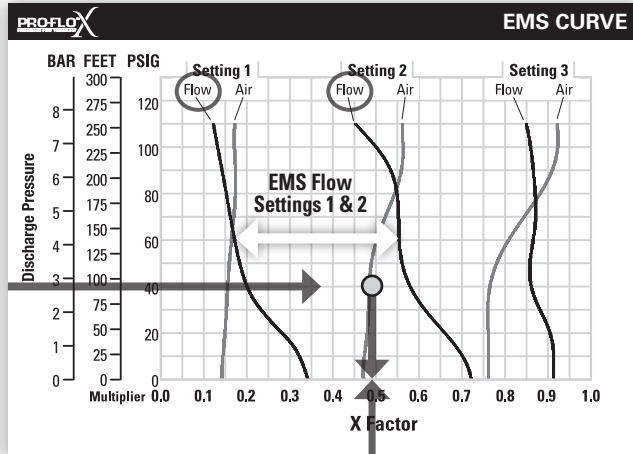


Figure 5

0.49 flow multiplier

This is an example showing how to determine the inlet air pressure and the EMS setting for your Pro-Flo X™ pump to optimize the pump for a specific application. For this example we will be using an application requirement of 18.9 lpm (5 gpm) flow rate against 2.8 bar (40 psig) discharge pressure. This example will illustrate how to calculate the air consumption that could be expected at this operational point.

DETERMINE EMS SETTING

Step 1: Establish inlet air pressure. Higher air pressures will typically allow the pump to run more efficiently, however, available plant air pressure can vary greatly. If an operating pressure of 6.9 bar (100 psig) is chosen when plant air frequently dips to 6.2 bar (90 psig) pump performance will vary. Choose an operating pressure that is within your compressed air systems capabilities. For this example we will choose 4.1 bar (60 psig).

Step 2: Determine performance point at setting 4. For this example an inlet air pressure of 4.1 bar (60 psig) inlet air pressure has been chosen. Locate the curve that represents the performance of the pump with 4.1 bar (60 psig) inlet air pressure. Mark the point where this curve crosses the horizontal line representing 2.8 bar (40 psig) discharge pressure. After locating this point on the flow curve, draw a vertical line downward until reaching the bottom scale on the chart and identify the flow rate.

In our example it is 38.6 lpm (10.2 gpm). This is the setting 4 flow rate. Observe the location of the performance point relative to air consumption curves and approximate air consumption value. In our example, setting 4 air consumption is 24 Nm³/h (14 scfm). (See Figure 4.)

Step 3: Determine flow X Factor. Divide the required flow rate 18.9 lpm (5 gpm) by the setting 4 flow rate 38.6 lpm (10.2 gpm) to determine the flow X Factor for the application.

$$5 \text{ gpm} / 10.2 \text{ gpm} = 0.49 \text{ (flow X Factor)}$$

Step 4: Determine EMS setting from the flow X Factor. Plot the point representing the flow X Factor (0.49) and the application discharge pressure 2.8 bar (40 psig) on the EMS curve. This is done by following the horizontal 2.8 bar (40 psig) psig discharge pressure line until it crosses the vertical 0.49 X Factor line. Typically, this point lies between two flow EMS setting curves (in this case, the point lies between the flow curves for EMS setting 1 and 2). Observe the location of the point relative to the two curves it lies between and approximate the EMS setting (Figure 5). For more precise results you can mathematically interpolate between the two curves to determine the optimal EMS setting.

For this example the EMS setting is 1.8.

HOW TO USE THIS EMS CURVE

Example 2.2

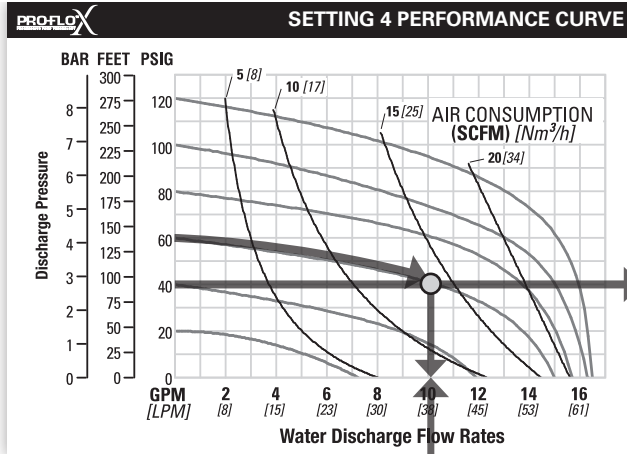


Figure 6

Example data point = **10.2** gpm

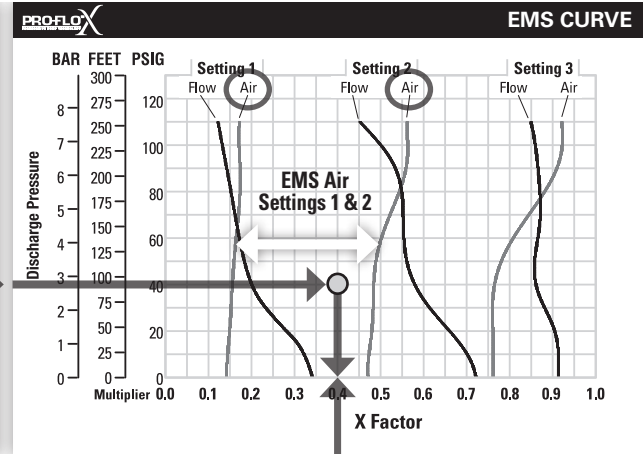


Figure 7

Example data point = **0.40** air multiplier

Determine air consumption at a specific EMS setting.

Step 1: Determine air X Factor. In order to determine the air X Factor, identify the two air EMS setting curves closest to the EMS setting established in example 2.1 (in this case, the point lies between the air curves for EMS setting 1 and 2). The point representing your EMS setting (1.8) must be approximated and plotted on the EMS curve along the horizontal line representing your discharge pressure (in this case, 40 psig). This air point is different than the flow point plotted in example 2.1. After estimating (or interpolating) this point on the curve, draw a vertical line downward until reaching the bottom scale on the chart and identify the air X Factor (Figure 7).

For this example the air X Factor is **0.40**.

Step 2: Determine air consumption. Multiply your setting 4 air consumption (14 scfm) value by the air X Factor obtained above (0.40) to determine your actual air consumption.

$$14 \text{ scfm} \times 0.40 = 5.6 \text{ SCFM}$$

In summary, for an application requiring 18.9 lpm (5 gpm) against 2.8 bar (40 psig) discharge pressure, the pump inlet air pressure should be set to 4.1 bar (60 psig) and the EMS dial should be set to 1.8. The pump would then consume 9.5 Nm³/h (5.6 scfm) of compressed air.

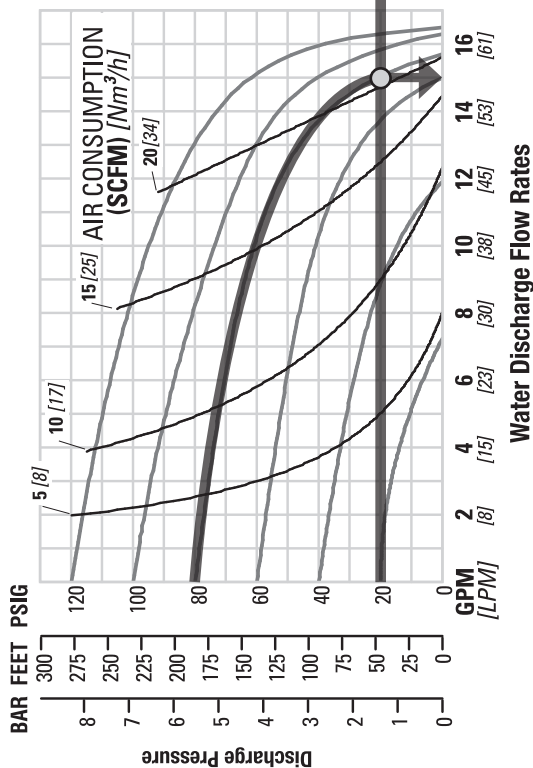
PX1 METAL RUBBER-FITTED



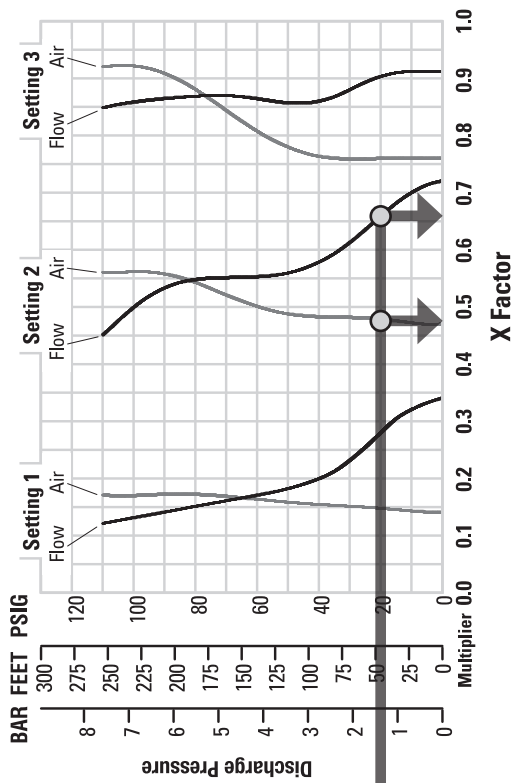
PERFORMANCE

WILDEN

SETTING 4 PERFORMANCE CURVE



EMS CURVE



TECHNICAL DATA

Ship Weight	Aluminum 6 kg (13 lb)
	316 Stainless Steel 9 kg (20 lb)
Air Inlet	13 mm (1/2")
Inlet	13 mm (1/2")
Outlet	13 mm (1/2")
Suction Lift	5.9 m Dry (19.3')
	8.0 m Wet (26.1')
Disp. per Stroke ¹	0.09 L (0.023 gal)
Max. Flow Rate	62.5 lpm (16.5 gpm)
Max. Size Solids	1.6 mm (1/16")

¹Displacement per stroke was calculated at 4.8 bar (70 psig) air inlet pressure against a 2.1 bar (30 psig) head pressure.

The Efficiency Management System (EMS) can be used to optimize the performance of your Wilden pump for specific applications. The pump is delivered with the EMS adjusted to setting 4, which allows maximum flow.

The EMS curve allows the pump user to determine flow and air consumption at each EMS setting. For any EMS setting and discharge pressure, the "X factor" is used as a multiplier with the original values from the setting 4 performance curve to calculate the actual flow and air consumption values for that specific EMS setting. NOTE: You can interpolate between the setting curves for operation at intermediate EMS settings.

EXAMPLE

A PX1 metal, rubber-fitted pump operating at EMS setting 4, achieved a flow rate of 56.8 lpm (15.0 gpm) using 35.7 Nm³/h (21.0 scfm) of air when run at 5.5 bar (80 psig) air inlet pressure and 1.4 bar (20 psig) discharge pressure (see dot on flow chart).

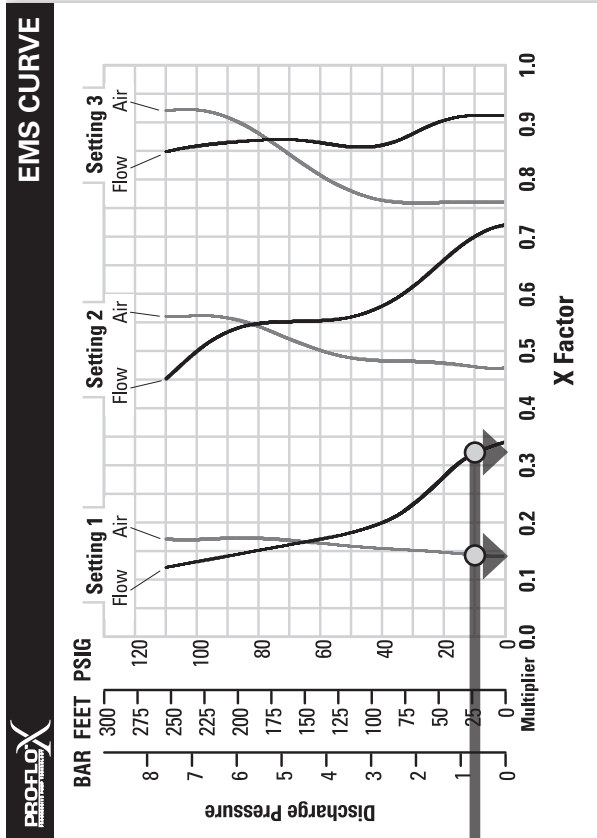
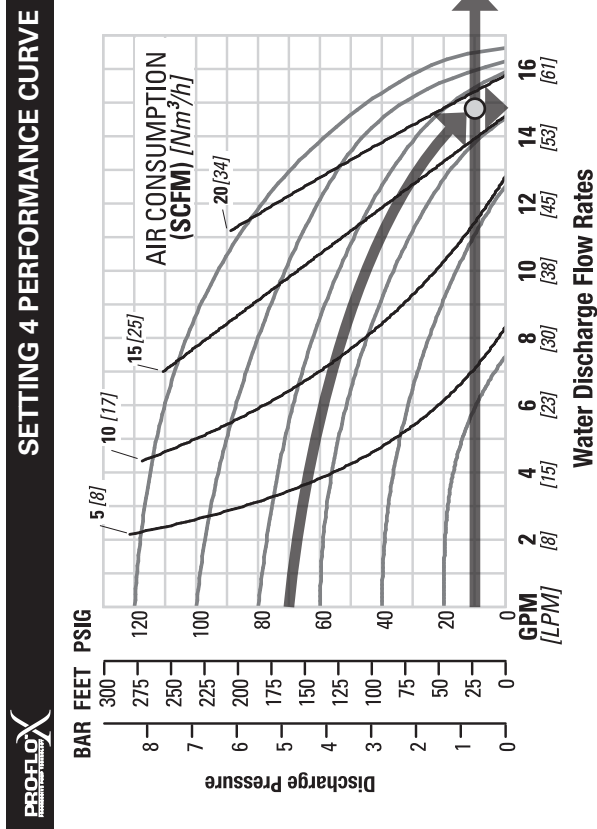
The end user did not require that much flow and wanted to reduce air consumption at his facility. He determined that EMS setting 2 would meet his needs. At 1.4 bar (20 psig) discharge pressure and EMS setting 2, the flow "X factor" is 0.66 and the air "X factor" is 0.48.

Multiplying the original setting 4 values by the "X factors" provides the setting 2 flow rate of 37.5 lpm (9.9 gpm) and an air consumption of 17.2 Nm³/h (10.1 scfm). The flow rate was reduced by 34% while the air consumption was reduced by 52%, thus providing increased efficiency.

For a detailed example for how to set your EMS, see beginning of performance curve section.

CAUTION: Do not exceed 8.6 bar (125 psig) air supply pressure.

PX1 METAL TPE-FITTED



TECHNICAL DATA

Ship Weight	Aluminum 6 kg (13 lb)
	316 Stainless Steel 9 kg (20 lb)
Air Inlet	13 mm (1/2")
Inlet	13 mm (1/2")
Outlet	13 mm (1/2")
Suction Lift	5.7 m Dry (18.7')
	9.3 m Wet (30.6')
Disp. per Stroke ¹	0.11 L (0.029 gal)
Max. Flow Rate	62.8 lpm (16.6 gpm)
Max. Size Solids	1.6 mm (1/16")

¹Displacement per stroke was calculated at 4.8 bar (70 psig) air inlet pressure against a 2.1 bar (30 psig) head pressure.

The Efficiency Management System (EMS) can be used to optimize the performance of your Wilden pump for specific applications. The pump is delivered with the EMS adjusted to setting 4, which allows maximum flow.

The EMS curve allows the pump user to determine flow and air consumption at each EMS setting. For any EMS setting and discharge pressure, the "X factor" is used as a multiplier with the original values from the setting 4 performance curve to calculate the actual flow and air consumption values for that specific EMS setting. NOTE: You can interpolate between the setting curves for operation at intermediate EMS settings.

EXAMPLE

A PX1 metal, TPE-fitted pump operating at EMS setting 4, achieved a flow rate of 56.0 lpm (14.8 gpm) using 29.7 Nm³/h (17.5 scfm) of air when run at 4.8 bar (70 psig) air inlet pressure and 0.7 bar (10 psig) discharge pressure (see dot on flow chart).

The end user did not require that much flow and wanted to reduce air consumption at his facility. He determined that EMS setting 1 would meet his needs. At 0.7 bar (10 psig) discharge pressure and EMS setting 1, the flow "X factor" is 0.32 and the air "X factor" is 0.14.

Multiplying the original setting 4 values by the "X factors" provides the setting 1 flow rate of 17.8 lpm (4.7 gpm) and an air consumption of 4.2 Nm³/h (2.5 scfm). The flow rate was reduced by 68% while the air consumption was reduced by 86%, thus providing increased efficiency.

For a detailed example for how to set your EMS, see beginning of performance curve section.

CAUTION: Do not exceed 8.6 bar (125 psig) air supply pressure.

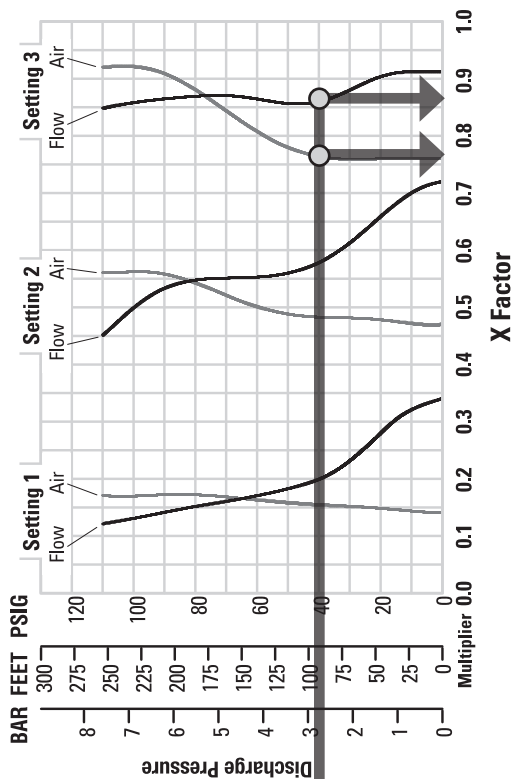
PX1 METAL PTFE-FITTED



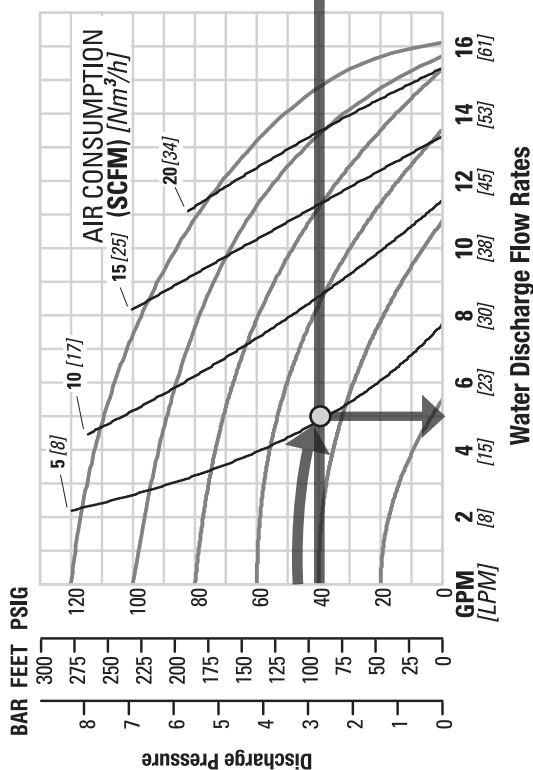
PERFORMANCE

WILDEN

EMS CURVE



SETTING 4 PERFORMANCE CURVE



TECHNICAL DATA

Ship Weight	Aluminum 6 kg (13 lb)
	316 Stainless Steel 9 kg (20 lb)
Air Inlet	13 mm (1/2")
Inlet	13 mm (1/2")
Outlet	13 mm (1/2")
Suction Lift	4.7 m Dry (15.3')
	8.0 m Wet (26.1')
Disp. per Stroke ¹	0.09 L (0.024 gal)
Max. Flow Rate	60.9 lpm (16.1 gpm)
Max. Size Solids	1.6 mm (1/16")

¹Displacement per stroke was calculated at 4.8 bar (70 psig) air inlet pressure against a 2.1 bar (30 psig) head pressure.

The Efficiency Management System (EMS) can be used to optimize the performance of your Wilden pump for specific applications. The pump is delivered with the EMS adjusted to setting 4, which allows maximum flow.

The EMS curve allows the pump user to determine flow and air consumption at each EMS setting. For any EMS setting and discharge pressure, the "X factor" is used as a multiplier with the original values from the setting 4 performance curve to calculate the actual flow and air consumption values for that specific EMS setting. NOTE: You can interpolate between the setting curves for operation at intermediate EMS settings.

EXAMPLE

A PX1 metal, PTFE-fitted pump operating at EMS setting 4, achieved a flow rate of 18.9 lpm (5 gpm) using 8.83 Nm³/h (5.2 SCFM) of air when run at 3.2 bar (47 psig) air inlet pressure and 2.8 bar (40 psig) discharge pressure (see dot on flow chart).

The end user did not require that much flow and wanted to reduce air consumption at his facility. He determined that EMS setting 3 would meet his needs. At 2.8 bar (40 psig) discharge pressure and EMS setting 3, the flow "X factor" is 0.86 and the air "X factor" is 0.76.

Multiplying the original setting 4 values by the "X factors" provides the setting 3 flow rate of 16.3 lpm (4.3 gpm) and an air consumption of 6.8 Nm³/h (4.0 scfm). The flow rate was reduced by 14% while the air consumption was reduced by 24%, thus providing increased efficiency.

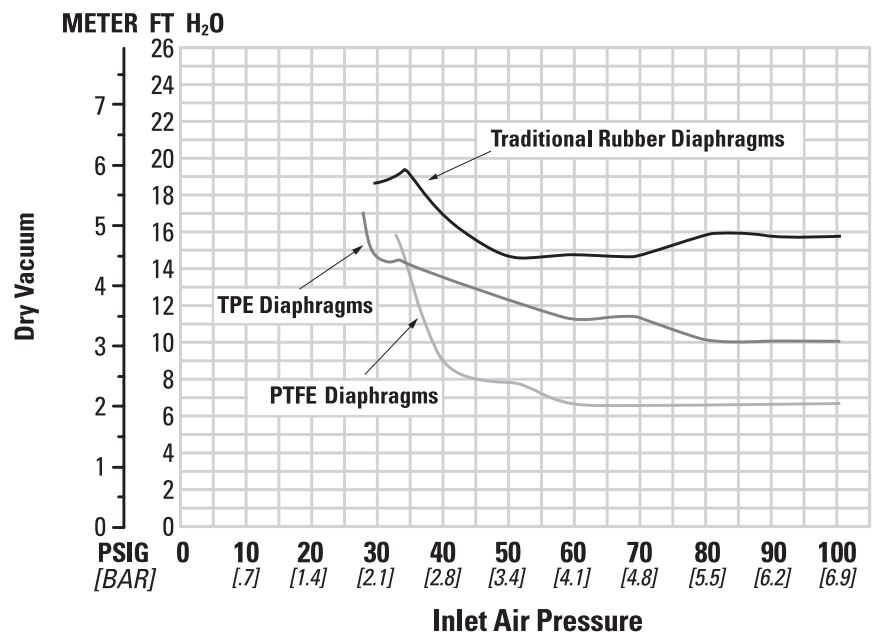
For a detailed example for how to set your EMS, see beginning of performance curve section.

CAUTION: Do not exceed 8.6 bar (125 psig) air supply pressure.

SUCTION-LIFT CURVES

P1 METAL

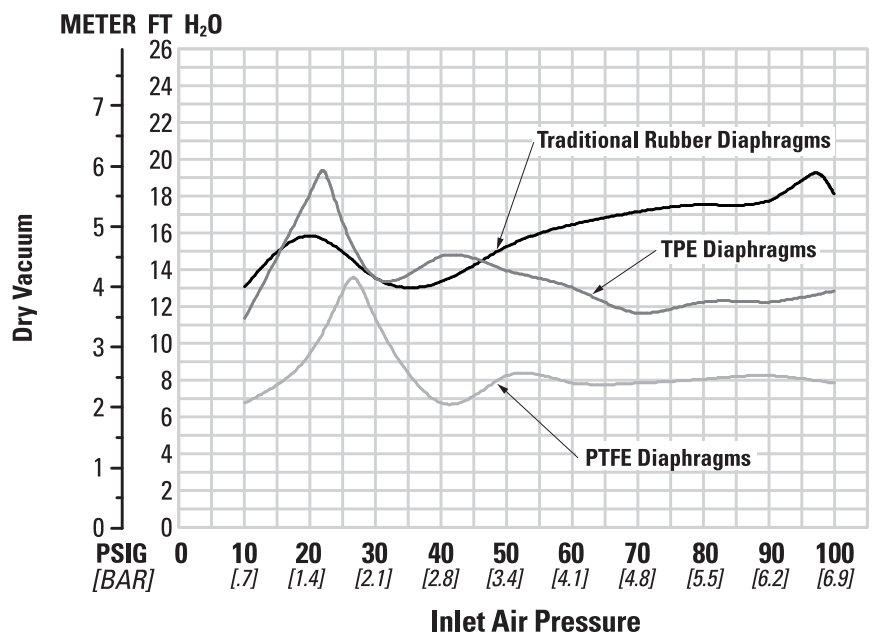
Suction-lift curves are calibrated for pumps operating at 305 m (1,000') above sea level. This chart is meant to be a guide only. There are many variables that can affect your pump's operating characteristics. The number of intake and discharge elbows, viscosity of pumping fluid, elevation (atmospheric pressure) and pipe friction loss all affect the amount of suction lift your pump will attain.



SUCTION-LIFT CURVE

PX1 METAL

Suction-lift curves are calibrated for pumps operating at 305 m (1,000') above sea level. This chart is meant to be a guide only. There are many variables that can affect your pump's operating characteristics. The number of intake and discharge elbows, viscosity of pumping fluid, elevation (atmospheric pressure) and pipe friction loss all affect the amount of suction lift your pump will attain.



SUGGESTED INSTALLATION

Wilden pumps are designed to meet the performance requirements of even the most demanding pumping applications. They have been designed and manufactured to the highest standards and are available in a variety of liquid path materials to meet your chemical resistance needs. Refer to the performance section of this manual for an in-depth analysis of the performance characteristics of your pump. Wilden offers the widest variety of elastomer options in the industry to satisfy temperature, chemical compatibility, abrasion resistance and flex concerns.

The suction pipe size should be at least the equivalent or larger than the diameter size of the suction inlet on your Wilden pump. The suction hose must be non-collapsible, reinforced type as these pumps are capable of pulling a high vacuum. Discharge piping should also be the equivalent or larger than the diameter of the pump discharge which will help reduce friction losses. It is critical that all fittings and connections are airtight or a reduction or loss of pump suction capability will result.

INSTALLATION: Months of careful planning, study, and selection efforts can result in unsatisfactory pump performance if installation details are left to chance.

Premature failure and long-term dissatisfaction can be avoided if reasonable care is exercised throughout the installation process.

LOCATION: Noise, safety, and other logistical factors usually dictate where equipment will be situated on the production floor. Multiple installations with conflicting requirements can result in congestion of utility areas, leaving few choices for additional pumps.

Within the framework of these and other existing conditions, every pump should be located in such a way that the following key factors are balanced against each other to maximum advantage.

ACCESS: First of all, the location should be accessible. If it's easy to reach the pump, maintenance personnel will have an easier time carrying out routine inspections and adjustments. Should major repairs become necessary, ease of access can play a key role in speeding the repair process and reducing total downtime.

AIR SUPPLY: Every pump location should have an air line large enough to supply the volume of air necessary to achieve the desired pumping rate. Use air pressure up to a maximum of 8.6 bar (125 psig) depending on pumping requirements.

For best results, the pumps should use a 5µ (micron) air filter, needle valve and regulator. The use of an air filter before the pump will ensure that the majority of any pipeline contaminants will be eliminated.

NOTE: Canadian Standards Association (CSA)-configured pumps should not exceed 6.9 bar (100 psig) sweet gas supply pressure. ONLY CSA-configured pumps should be operated using gas.

SOLENOID OPERATION: When operation is controlled by a solenoid valve in the air line, three-way valves should be used. This valve allows trapped air between the valve and the pump to bleed off which improves pump performance. Pumping volume can be estimated by counting the number of strokes per minute and then multiplying the figure by the displacement per stroke.

MUFFLER: Sound levels are reduced below OSHA specifications using the standard Wilden muffler. Other mufflers can be used to further reduce sound levels, but they usually reduce pump performance.

ELEVATION: Selecting a site that is well within the pump's dynamic lift capability will assure that loss-of-prime issues will be eliminated. In addition, pump efficiency can be adversely affected if proper attention is not given to site location.

PIPING: Final determination of the pump site should not be made until the piping challenges of each possible location have been evaluated. The impact of current and future installations should be considered ahead of time to make sure that inadvertent restrictions are not created for any remaining sites.

For UL-listed pumps, all installation must conform with NFPA 30, NFPA 30A, and other applicable codes. All pipe connections are to be made using UL-classified gasoline-resistant pipe compound. Exhaust port is to be connected to pipe or tubing to be routed outdoors or other location determined to be equivalent.

The best choice possible will be a site involving the shortest and straightest hook-up of suction and discharge piping. Unnecessary elbows, bends, and fittings should be avoided. Pipe sizes should be selected to keep friction losses within practical limits. All piping should be supported independently of the pump. In addition, the piping should be aligned to avoid placing stress on the pump fittings.

Flexible hose can be installed to aid in absorbing the forces created by the natural reciprocating action of the pump. If the pump is to be bolted down to a solid location, a mounting pad placed between the pump and the foundation will assist in minimizing pump vibration. Flexible connections between the pump and rigid piping will also assist in minimizing pump vibration. If quick-closing valves are installed at any point in the discharge system, or if pulsation within a system becomes a problem, a surge suppressor (SD Equalizer®) should be installed to protect the pump, piping and gauges from surges and water hammer.

If the pump is to be used in a self-priming application, make sure that all connections are airtight and that the suction lift is within the model's ability. **NOTE:** Materials of construction and elastomer material have an effect on suction lift parameters. Please refer to the performance section for specifics.

When pumps are installed in applications involving flooded suction or suction head pressures, a gate valve should be installed in the suction line to permit closing of the line for pump service.

Pumps in service with a positive suction head are most efficient when inlet pressure is limited to 0.5–0.7 bar (7–10 psig). Premature diaphragm failure may occur if positive suction is 0.7 bar (10 psig) and higher.

SUBMERSIBLE APPLICATIONS: Pro-Flo X™ pumps can be used for submersible applications, when using the Pro-Flo X™ submersible option. Turbo-Flo™ pumps can also be used for submersible applications.

NOTE: Pro-Flo® and Accu-Flo™ pumps are not submersible.

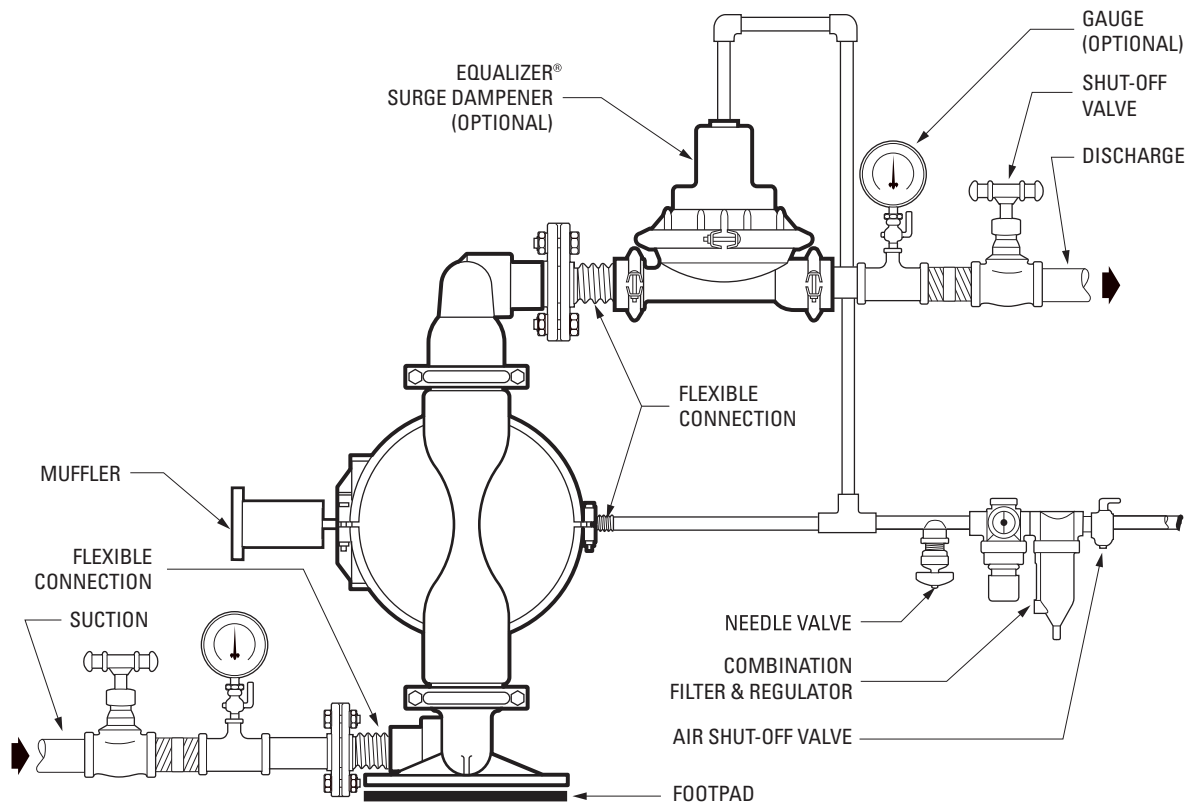
ALL WILDEN PUMPS ARE CAPABLE OF PASSING SOLIDS. A STRAINER SHOULD BE USED ON THE PUMP INTAKE TO ENSURE THAT THE PUMP'S RATED SOLIDS CAPACITY IS NOT EXCEEDED.

CAUTION: DO NOT EXCEED 8.6 BAR (125 PSIG) AIR SUPPLY PRESSURE.

CAUTION: CANADIAN STANDARDS ASSOCIATION (CSA)-CONFIGURED PUMPS SHOULD NOT EXCEED 6.9 BAR (100 PSIG) SWEET GAS SUPPLY PRESSURE.

CAUTION: FOR UL-LISTED PUMPS, DO NOT EXCEED 3.4 BAR (50 PSIG) AIR SUPPLY PRESSURE.

SUGGESTED INSTALLATION



NOTE: In the event of a power failure, the shut-off valve should be closed, if the restarting of the pump is not desirable once power is regained.

AIR-OPERATED PUMPS: To stop the pump from operating in an emergency situation, simply close the shut-off valve (user-supplied) installed in the air supply line. A properly functioning valve will stop the air supply to the pump, therefore stopping output. This shut-off valve should be located far enough away from the pumping equipment such that it can be reached safely in an emergency situation.

SUGGESTED OPERATION & MAINTENANCE

OPERATION: P1 and PX1 pumps are pre-lubricated, and do not require in-line lubrication. Additional lubrication will not damage the pump, however if the pump is heavily lubricated by an external source, the pump's internal lubrication may be washed away. If the pump is then moved to a non-lubricated location, it may need to be disassembled and re-lubricated as described in the REASSEMBLY/DISASSEMBLY INSTRUCTIONS.

Pump discharge rate can be controlled by limiting the volume and/or pressure of the air supply to the pump. A regulator is used to control air pressure while a needle valve is used to control volume. Pump discharge rate can also be controlled by throttling the pump discharge by partially closing a valve in the discharge line of the pump. This action increases friction loss which reduces flow rate. (See Section 5.) This is useful when the need exists to control the pump from a remote location. When the pump discharge pressure equals or exceeds the air supply pressure, the pump will stop; no bypass or pressure relief valve is needed, and pump damage will not occur. The pump has reached a "deadhead" situation and can be restarted by reducing the fluid discharge pressure or increasing the air inlet pressure.

The P1 and PX1 pumps run solely on compressed air and do not generate heat, therefore your process fluid temperature will not be affected.

NOTE: Canadian Standards Association (CSA)-configured pumps run solely on gas and do not generate heat.

MAINTENANCE AND INSPECTIONS: Since each application is unique, maintenance schedules may be different for every pump. Frequency of use, line pressure, viscosity and abrasiveness of process fluid all affect the parts life of a Wilden pump. Periodic inspections have been found to offer the best means for preventing unscheduled pump downtime. Personnel familiar with the pump's construction and service should be informed of any abnormalities that are detected during operation.

RECORDS: When service is required, a record should be made of all necessary repairs and replacements. Over a period of time, such records can become a valuable tool for predicting and preventing future maintenance problems and unscheduled downtime. In addition, accurate records make it possible to identify pumps that are poorly suited to their applications.

TROUBLESHOOTING

Pump will not run or runs slowly.

1. Ensure that the air inlet pressure is at least 0.3 bar (5 psig) above startup pressure and that the differential pressure (the difference between air inlet and liquid discharge pressures) is not less than 0.7 bar (10 psig).
2. Check air inlet filter for debris (see SUGGESTED INSTALLATION).
3. Check for extreme air leakage (blow by) which would indicate worn seals/bore in the air valve, pilot spool and main shaft.
4. Disassemble pump and check for obstructions in the air passageways or objects which would obstruct the movement of internal parts.
5. Check for sticking ball check valves. If material being pumped is not compatible with pump elastomers, swelling may occur. Replace ball check valves and seals with proper elastomers. Also, as the check valve balls wear out, they become smaller and can become stuck in the seats. In this case, replace balls and seats.
6. Check for broken inner piston which will cause the air valve spool to be unable to shift.
7. Remove plug from pilot spool exhaust.

Pump runs but little or no product flows.

1. Check for pump cavitation; slow pump speed down to allow thick material to flow into liquid chambers.

2. Verify that vacuum required to lift liquid is not greater than the vapor pressure of the material being pumped (cavitation).
3. Check for sticking ball check valves. If material being pumped is not compatible with pump elastomers, swelling may occur. Replace ball check valves and seats with proper elastomers. Also, as the check valve balls wear out, they become smaller and can become stuck in the seats. In this case, replace balls and seats.

Pump air valve freezes.

1. Check for excessive moisture in compressed air. Either install a dryer or hot air generator for compressed air. Alternatively, a coalescing filter may be used to remove the water from the compressed air in some applications.

Air bubbles in pump discharge.

1. Check for ruptured diaphragm.
2. Check tightness of outer pistons (refer to Section 7).
3. Check tightness of fasteners and integrity of O-rings and seals, especially at intake manifold.
4. Ensure pipe connections are airtight.

Product comes out air exhaust.

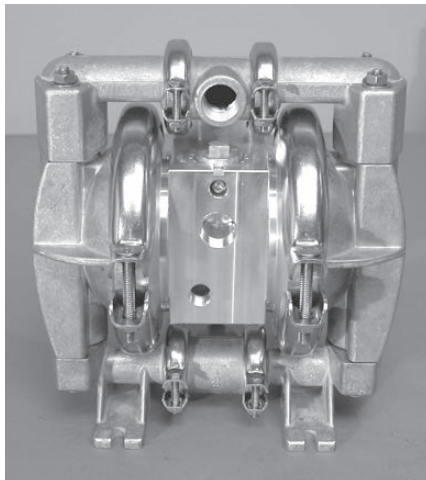
1. Check for diaphragm rupture.
2. Check tightness of outer pistons to shaft.

PUMP DISASSEMBLY**TOOLS REQUIRED:**

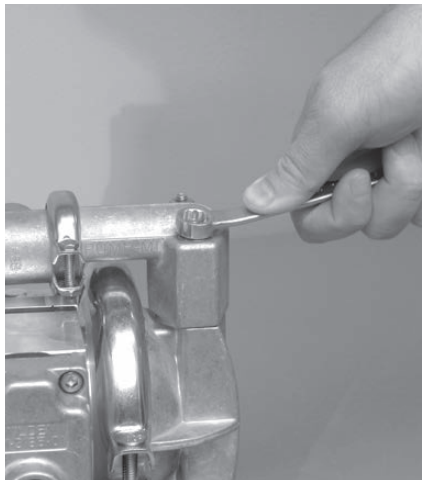
- 3/8" Box Wrench
- 7/16" Wrench
- Adjustable Wrench
- Vise equipped with soft jaws (such as plywood, plastic or other suitable material)

CAUTION: Before any maintenance or repair is attempted, the compressed air line to the pump should be disconnected and all air pressure allowed to bleed from the pump. Disconnect all intake, discharge and air lines. Drain the pump by turning it upside down and allowing any fluid to flow into a suitable container. Be aware of any hazardous effects of contact with your process fluid.

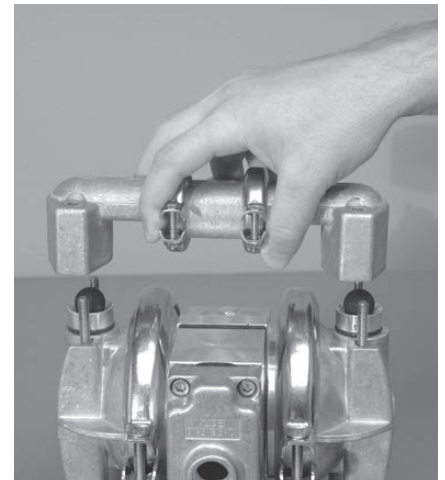
NOTE: The model photographed for these instructions is a PX version and incorporates rubber diaphragms, balls and seats.

**Step 1**

Prior to disassembly, alignment marks should be placed on the liquid chambers and air chamber to assist with proper alignment during reassembly.

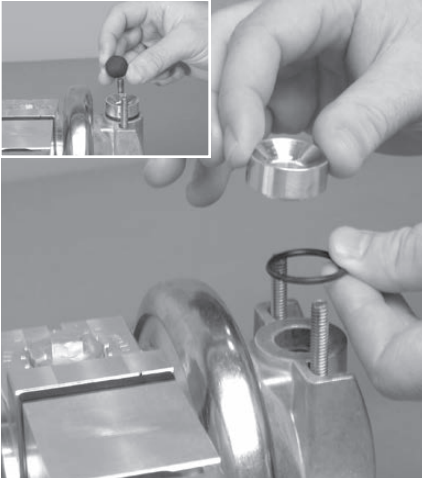
**Step 2**

Using a 7/16" box wrench, remove the nuts that connect the inlet and discharge manifolds to the center section assembly.

**Step 3**

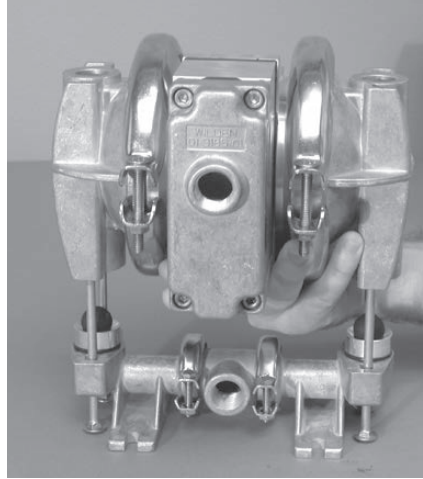
Next, remove the discharge manifold from the pump.

PUMP DISASSEMBLY



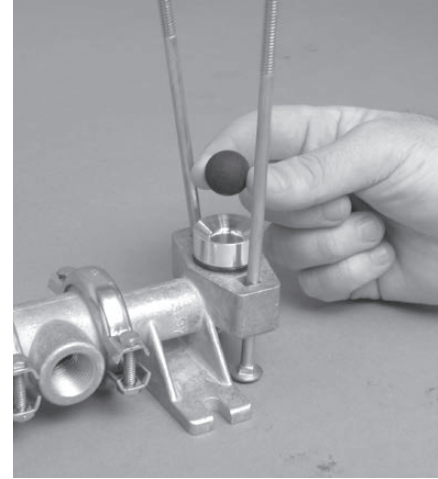
Step 4

Remove the discharge valve ball, valve seat and valve seat O-ring and inspect for signs of wear and replace, if necessary.



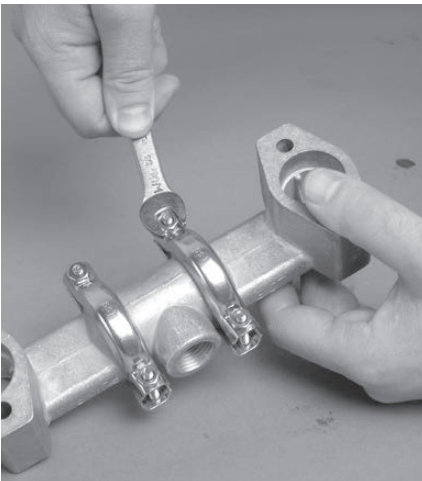
Step 5

Now the center section assembly can be removed from the inlet manifold.



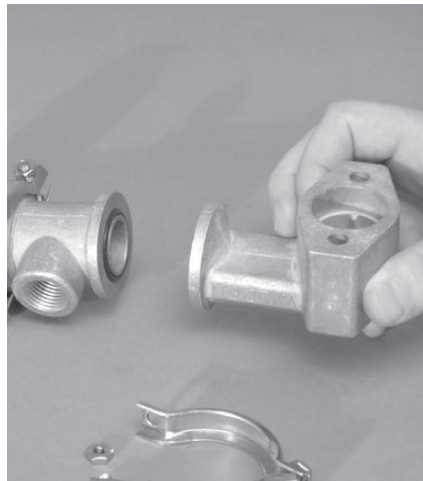
Step 6

Remove the inlet valve ball, valve seat and valve seat O-ring and inspect for signs of wear and/or chemical attack. Replace, if necessary.



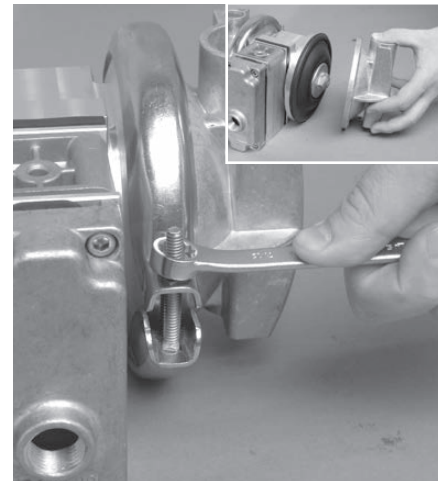
Step 7

Using a 3/8" wrench, remove the small clamp band that connects the manifold elbows to the tee section.



Step 8

Remove the tee section o-rings and inspect for signs of wear and/or chemical attack. Replace, if necessary.



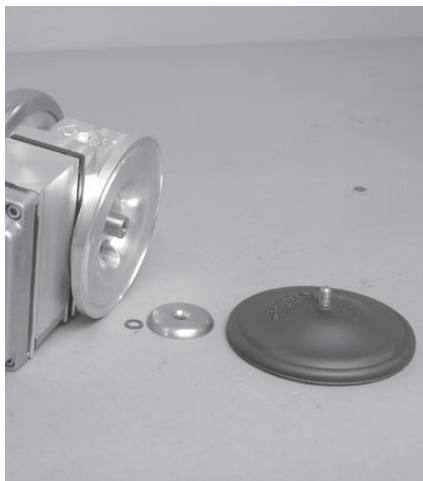
Step 9

Using a 7/16" box end wrench, remove the large clamp bands. With the clamp bands removed, lift the liquid chamber away from the center section.



Step 10

Using an adjustable wrench or rotating the diaphragm by hand, remove the diaphragm assembly from the center section.



Step 11A

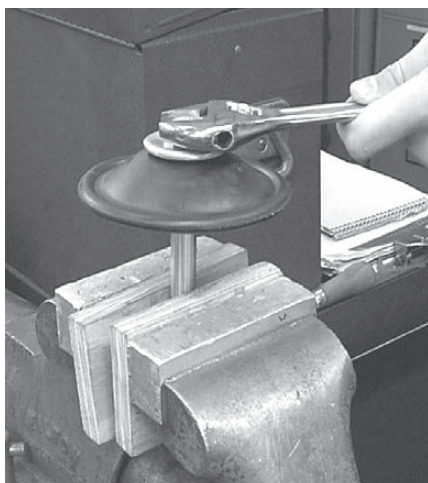
Due to varying torque values, one of the two situations will occur:

A) The outer piston, diaphragm and inner piston will separate from the shaft which remains connected to the opposite side diaphragm assembly.



Step 11B

B) The diaphragm assembly and shaft remain connected leaving the opposite side diaphragm assembly within the opposite side of the center section assembly.



Step 13

To remove the diaphragm assembly from the shaft, secure shaft with soft jaws (a vise fitted with plywood or other suitable material) to ensure shaft is not nicked, scratched or gouged. Using an adjustable wrench, remove the diaphragm assembly from shaft. Inspect all parts for wear and replace with genuine Wilden parts, if necessary.

GROUNDING STRAP FOR CSA PX1 PUMPS

Figure 1

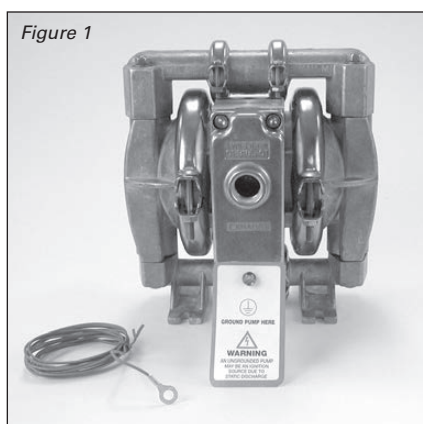
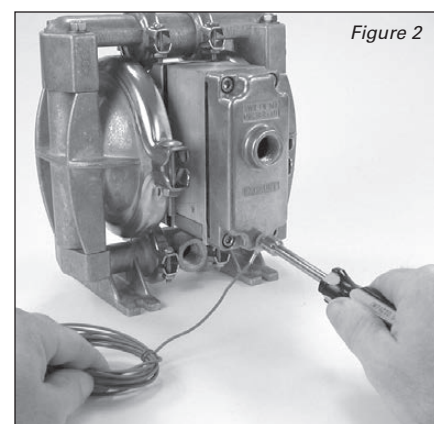


Figure 2



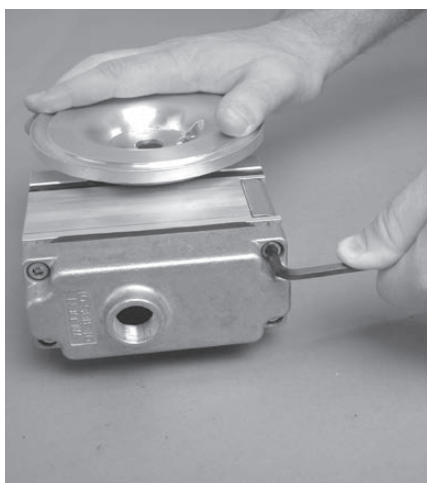
Canadian Standards Association (CSA)-configured pumps must be electrically grounded using the grounding strap provided (Figure 1). Improper grounding can cause improper and dangerous operation. To properly attach the grounding strap to a CSA-configured PX1 pump, identify the designated grounding location on the muffer plate; using the provided self-tapping screw and grounding wire, thread the grounding screw through the grounding wire lug, into the muffer plate and tighten securely (Figure 2). Completion of the pump grounding procedure must be done in accordance with local codes, or in the absence of local codes, an industrial or nationally recognized code having jurisdiction over the specified installation.

AIR VALVE/CENTER SECTION DISASSEMBLY

TOOLS REQUIRED:

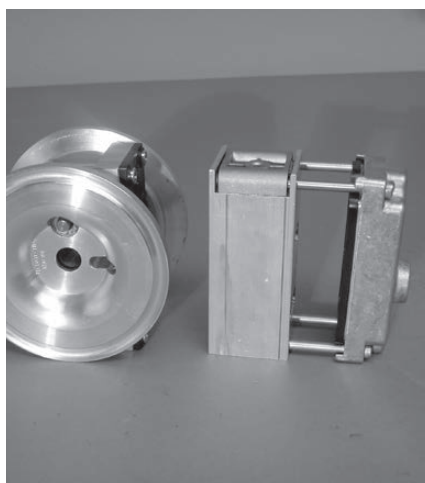
- 3/16" Hex-Head Wrench
- 7/32" Hex-Head Wrench
- Snap-Ring Pliers
- O-Ring Pick

CAUTION: Before any maintenance or repair is attempted, the compressed air line to the pump should be disconnected and all air pressure allowed to bleed from the pump. Disconnect all intake, discharge and air lines. Drain the pump by turning it upside down and allowing any fluid to flow into a suitable container. Be aware of hazardous effects of contact with your process fluid.



Step 1

Using a 3/16" hex-head wrench, loosen the air valve bolts.



Step 2

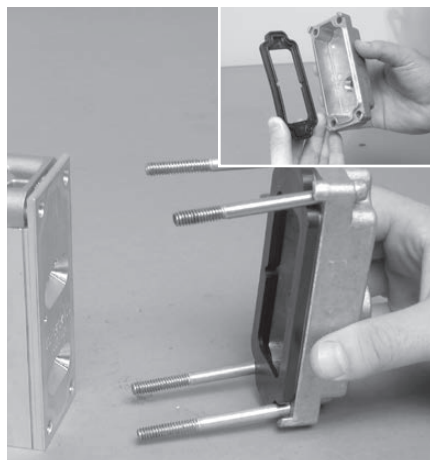
Remove the air valve and muffler plate from the center section.



Step 3

Remove the air valve gasket and inspect for nicks, gouges and chemical attack. Replace if necessary with genuine Wilden parts. **NOTE:** When installing the air valve gasket onto the center section assembly, position gasket with the grooved side facing away from the center section.

AIR VALVE/CENTER SECTION DISASSEMBLY



Step 4

Remove muffer plate gasket and inspect. Replace, if necessary.



Step 5

Remove air valve end cap to expose air valve spool. **NOTE:** The end cap cannot be removed until removing air valve bolts.



Step 6

Remove air valve spool from air valve body by threading one air valve bolt into the end of the spool and gently sliding the spool out of the air valve body. Inspect seals for signs of wear and replace entire assembly if necessary. Use caution when handling air valve spool to prevent damaging seals. **NOTE:** Seals should not be removed from assembly. Seals are not sold separately.



Step 7

Remove pilot spool retaining snap ring on both sides of center section with snap-ring pliers.



Step 8

Remove pilot spool assembly from center section.



Step 9

Using an O-ring pick, gently remove the pilot spool retaining O-ring from the opposite side of the notched end of the spool. Gently remove the pilot spool from pilot spool sleeve and inspect for nicks, gouges and other signs of wear. Replace pilot spool assembly or outer sleeve O-rings if necessary. During re-assembly never insert the pilot spool into the sleeve with the "notched" end side first, this end incorporates the urethane O-ring and will be damaged as it slides over the ports cut in the pilot spool sleeve.

AIR VALVE/CENTER SECTION DISASSEMBLY

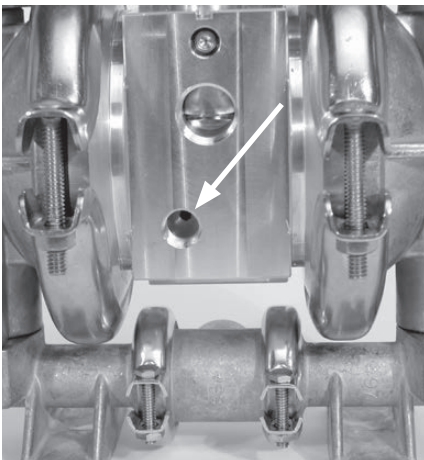


Step 10

Check center section shaft seals for signs of wear. If necessary, remove the shaft seals with an O-ring pick and replace.

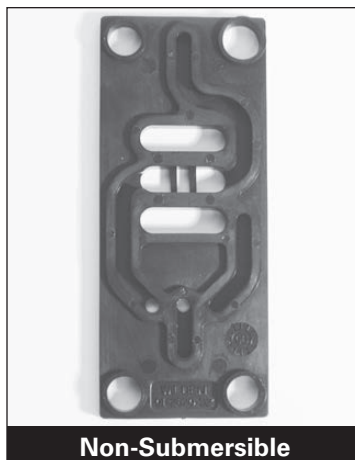


SUBMERSIBLE PRO-FLO X™



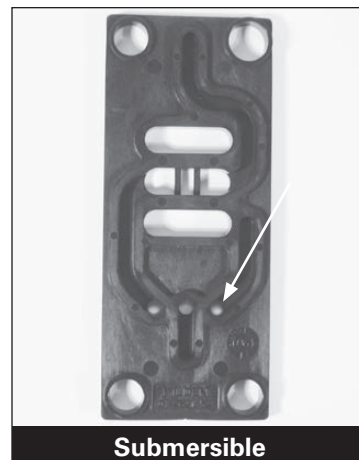
Step 1

Install a 1/4" NPT pipe plug (00-7010-08) into the pilot spool bleed port located at the front of the center section.



Step 2

Next, install an optional submersible air valve gasket (01-2621-52). The submersible air valve gasket can be purchased as a spare part or included with the purchase of a new Pro-Flo X™ pump.



REASSEMBLY HINT & TIPS

REASSEMBLY:

Upon performing applicable maintenance to the air distribution system, the pump can now be reassembled. Please refer to the disassembly instructions for photos and parts placement. To reassemble the pump, follow the disassembly instructions in reverse order. The air distribution system needs to be assembled first, then the diaphragms and finally the wetted path. Please find the applicable torque specifications on this page. The following tips will assist in the assembly process.

- Clean the inside of the center section shaft bore to ensure no damage is done to new seals.
- Stainless bolts should be lubed to reduce the possibility of seizing during tightening.
- Level the water chamber side of the intake/discharge manifold to ensure a proper sealing surface. This is most easily accomplished by placing them on a flat surface prior to tightening their clamp bands to the desired torque (see below for Torque Specifications).
- Be sure to tighten outer pistons simultaneously on PTFE-fitted pumps to ensure proper torque values.
- Ensure proper mating of liquid chambers to manifolds prior to tightening vertical bolts. Overhang should be equal on both sides.
- Apply a small amount of Loctite 242 to the shaft interval threads before the diaphragm assembly.
- Concave side of disc spring in diaphragm assembly faces toward shaft.

PRO-FLO® MAXIMUM TORQUE SPECIFICATIONS

Description of Part	Maximum Torque
Air Valve, Pro-Flo®	3.1 N•m (27 in-lb)
Outer Piston	14.1 N•m (125 in-lb)
Small Clamp Band	1.7 N•m (15 in-lb)
Large Clamp Band (Rubber/TPE-Fitted)	9.0 N•m (80 in-lb)
Large Clamp Band (PTFE-Fitted)	13.6 N•m (120 in-lb)
Vertical Bolts	14.1 N•m (125 in-lb)

PRO-FLO X™ MAXIMUM TORQUE SPECIFICATIONS

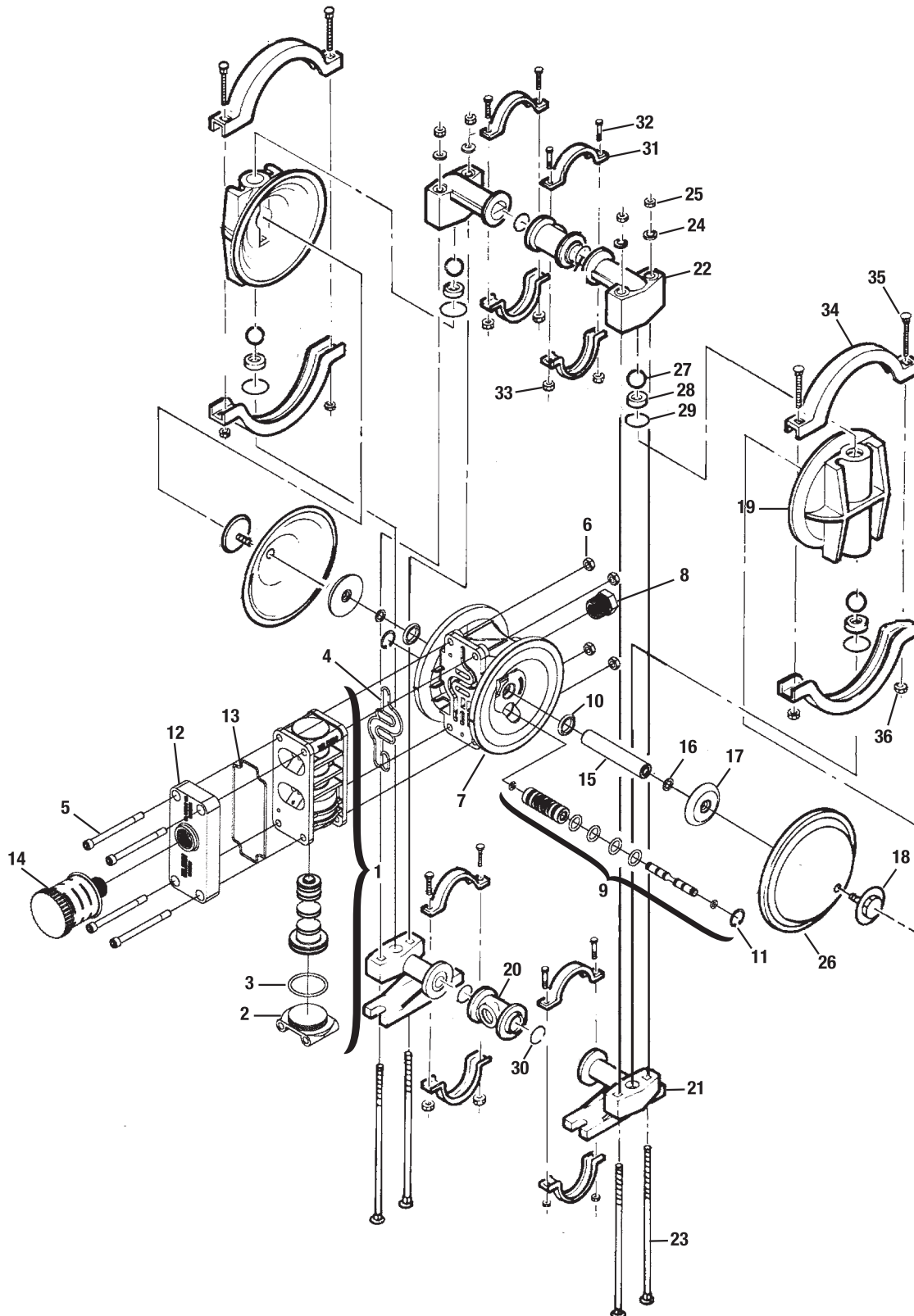
Description of Part	Maximum Torque
Air Valve, Pro-Flo X™	11.3 N•m (100 in-lb)
Outer Piston	14.1 N•m (125 in-lb)
Small Clamp Band	1.7 N•m (15 in-lb)
Large Clamp Band (Rubber/TPE-Fitted)	9.0 N•m (80 in-lb)
Large Clamp Band (PTFE-Fitted)	13.6 N•m (120 in-lb)
Vertical Bolts	14.1 N•m (125 in-lb)

EXPLODED VIEW & PARTS LISTING

P1 METAL

RUBBER/TPE-FITTED

EXPLODED VIEW



EXPLODED VIEW & PARTS LISTING

P1 METAL

RUBBER/TPE-FITTED

PARTS LISTING

Item	Part Description	Qty. Per Pump	P1/APPP P/N	P1/SPPP P/N	P1/SPPP/070 P/N
1	Pro-Flo™ Air Valve Assembly¹	1	01-2010-20	01-2010-20	01-2010-20
2	End Cap	1	01-2332-20	01-2332-20	01-2332-20
3	O-Ring (-126), End Cap (Ø.1.362 x Ø.103)	1	01-2395-52	01-2395-52	01-2395-52
4	Gasket, Air Valve	1	01-2615-52	01-2615-52	01-2615-52
5	Screw, HSHC, Air Valve (1/4"-20 x 3")	4	01-6001-03	01-6001-03	01-6001-03
6	Nut, Hex, (1/4"-20)	4	04-6400-03	04-6400-03	04-6400-03
7	Center Section Assembly	1	01-3140-20	01-3140-20	01-3140-20
8	Bushing, Reducer	1	01-6950-20	01-6950-20	01-6950-20
9	Removable Pilot Sleeve Assembly	1	01-3880-99	01-3880-99	01-3880-99
10	Shaft Seal	2	01-3220-55	01-3220-55	01-3220-55
11	Retaining Ring	2	00-2650-03	00-2650-03	00-2650-03
12	Muffler Plate	1	01-3181-20	01-3181-20	01-3181-20
13	Gasket, Muffler Plate	1	01-3505-52	01-3505-52	01-3505-52
14	Muffler	1	02-3510-99	02-3510-99	02-3510-99
15	Shaft, Pro-Flo™	1	01-3810-03	01-3810-03	01-3810-03
16	Disc Spring	2	01-6802-08	01-6802-08	01-6802-08
17	Inner Piston	2	01-3711-08	01-3711-08	01-3711-08
18	Outer Piston	2	01-4570-01	01-4570-03	01-4570-03
19	Liquid Chamber	2	01-5000-01	01-5000-03	01-5000-03
20	Manifold Tee Section	2	01-5160-01	01-5160-03	01-5160-03-70
21	Inlet Manifold Elbow	2	01-5220-01	01-5220-03	01-5220-03
22	Discharge Manifold Elbow	2	01-5230-01	01-5230-03	01-5230-03
23	Screw, SHCS (Chamber Bolt) (1/4"-20 x 7 3/8)	4	01-6080-03	01-6080-03	01-6080-03
24	Vertical Bolt Washer (.2811.D. x .6250.D. x .065THR)	4	01-6730-03	01-6730-03	01-6730-03
25	Vertical Bolt Nut (1/4"-20)	4	04-6400-03	04-6400-03	04-6650-03-70
26	Diaphragm	2	*	*	01-1010-56
27	Valve Ball	4	*	*	01-1080-56
28	Valve Seat	4	01-1120-01	01-1120-03	01-1120-03P
29	Valve Seat O-Ring	4	*	*	01-1200-56
30	Manifold O-Ring (Ø.987 x Ø.103)	4	*	*	01-1300-56
31	Small Clamp Band Assy.	4	01-7100-03	01-7100-03	01-7100-03P
32	Small Clamp Band Bolt	8	01-6101-03	01-6101-03	01-6101-03
33	Small Clamp Band Nut (#10-24)	8	01-6400-03	01-6400-03	01-6400-03
34	Large Clamp Band Assy.	2	01-7300-03	01-7300-03	01-7300-03
35	Large Clamp Band Bolt (1/4"-20 x 2 1/4")	4	01-6070-03	01-6070-03	01-6070-03
36	Large Clamp Band Nut (1/4"-20)	4	04-6400-03	04-6400-03	04-6650-03-70
	Wing Nut (Not Shown)	4	N/A	N/A	04-6651-10

¹Air Valve Assembly includes items 2 and 3.

*Refer to corresponding elastomer chart in Section 10.

070 Specialty Code = Saniflo[®]DA

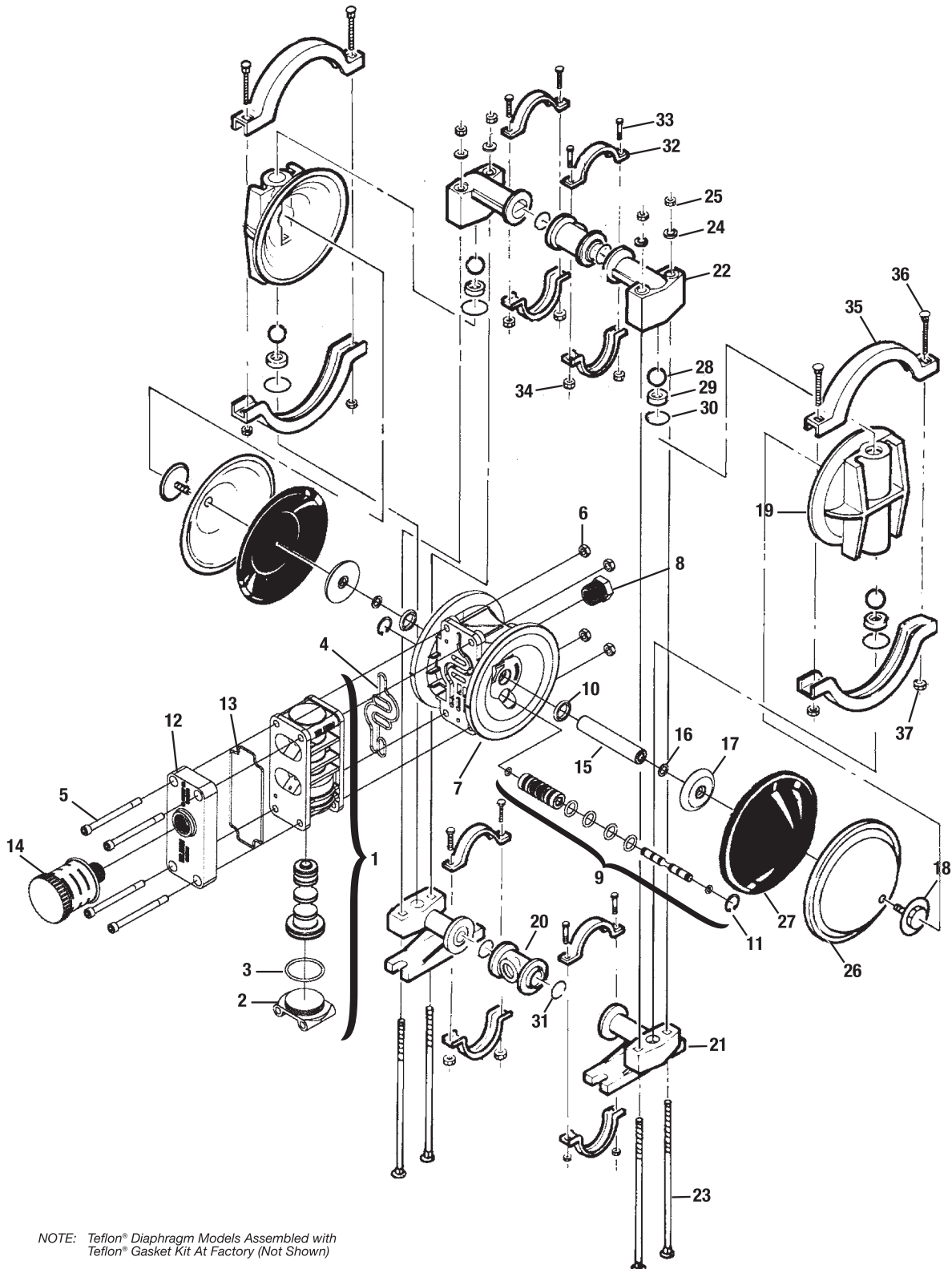
All boldface items are primary wear parts.

EXPLODED VIEW & PARTS LISTING

P1 METAL

PTFE-FITTED

EXPLODED VIEW



EXPLODED VIEW & PARTS LISTING

P1 METAL

PTFE-FITTED

PARTS LISTING

Item	Part Description	Qty Per Pump	P1/APPP P/N	P1/SPPP P/N	P1/SPPP/070 P/N
1	Pro-Flo™ Air Valve Assembly ¹	1	01-2010-20	01-2010-20	01-2010-20
2	End Cap	1	01-2332-20	01-2332-20	01-2332-20
3	O-Ring (-126) (Ø.1.362 x Ø.103), End Cap	1	01-2395-52	01-2395-52	01-2395-52
4	Gasket, Air Valve	1	01-2615-52	01-2615-52	01-2615-52
5	Screw, HSHC, Air Valve (1/4-20 x 3")	4	01-6001-03	01-6001-03	01-6001-03
6	Nut, Hex, (1/4"-20)	4	04-6400-03	04-6400-03	04-6400-03
7	Center Section Assembly	1	01-3140-20	01-3140-20	01-3140-20
8	Bushing, Reducer	1	01-6950-20	01-6950-20	01-6950-20
9	Removable Pilot Sleeve Assembly	1	01-3880-99	01-3880-99	01-3880-99
10	Shaft Seal	2	01-3220-55	01-3220-55	01-3220-55
11	Retaining Ring	2	00-2650-03	00-2650-03	00-2650-03
12	Muffler Plate	1	01-3181-20	01-3181-20	01-3181-20
13	Gasket, Muffler Plate	1	01-3505-52	01-3505-52	01-3505-52
14	Muffler	1	02-3510-99	02-3510-99	01-3510-99
15	Shaft, Pro-Flo™	1	01-3810-03	01-3810-03	01-3810-03
16	Disc Spring (Belleville Washer)	2	01-6802-08	01-6802-08	01-6802-08
17	Inner Piston	2	01-3711-08	01-3711-08	01-3711-08
18	Outer Piston	2	01-4570-01	01-4570-03	01-4570-03
19	Liquid Chamber	2	01-5000-01	01-5000-03	01-5000-03
20	Manifold Tee Section	2	01-5160-01	01-5160-03	01-5160-03-70
21	Inlet Manifold Elbow	2	01-5220-01	01-5220-03	01-5220-03
22	Discharge Manifold Elbow	2	01-5230-01	01-5230-03	01-5230-03
23	Screw, SHCS (Chamber Bolt) (1/4"-20 x 7 3/8)	4	01-6080-03	01-6080-03	01-6080-03
24	Vertical Bolt Washer (.2811.D. x .6250.D. x .065THR)	4	01-6730-03	01-6730-03	01-6730-03
25	Vertical Bolt Nut (1/4"-20)	4	04-6400-03	04-6400-03	04-6650-03-70
26	PTFE Primary Diaphragm	2	01-1010-55	01-1010-55	01-1010-55
27	Neoprene Backup Diaphragm	2	01-1060-51	01-1060-51	01-1060-51
28	Valve Ball	4	01-1080-55	01-1080-55	01-1080-55
29	Valve Seat	4	01-1120-01	01-1120-03	01-1120-03P
30	Valve Seat (-119) O-Ring (Ø.924 x Ø.103)	4	01-1200-55	01-1200-55	01-1200-55
31	Manifold (-120) O-Ring (Ø.987 x Ø.103)	4	01-1300-55	01-1300-55	01-1300-55
32	Small Clamp Band Assy.	4	01-7100-03	01-7100-03	01-7100-03
33	Small Clamp Band Bolt (#10-24 x 1")	8	01-6101-03	01-6101-03	01-6101-03
34	Small Clamp Band Nut (#10-24)	8	01-6400-03	01-6400-03	01-6400-03
35	Large Clamp Band Assy.	2	01-7300-03	01-7300-03	01-7300-03
36	Large Clamp Band Bolt (1/4"-20 x 2 1/4")	4	01-6070-03	01-6070-03	01-6070-03
37	Large Clamp Band Nut (1/4"-20)	4	04-6400-03	04-6400-03	04-6650-03-70
	Wing Nut	4	N/A	N/A	04-6651-10

¹Air Valve Assembly includes items 2 and 3.

*Refer to corresponding elastomer chart in Section 10.

070 Specialty Code = Saniflo^{FDA}

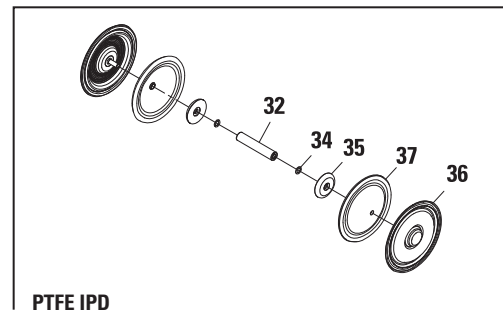
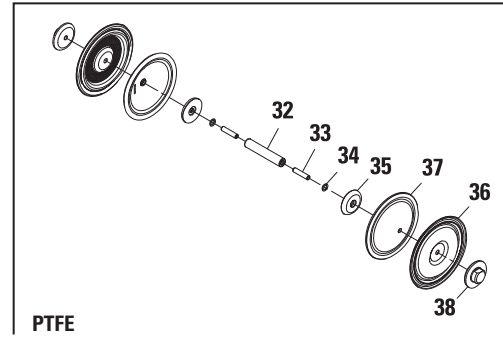
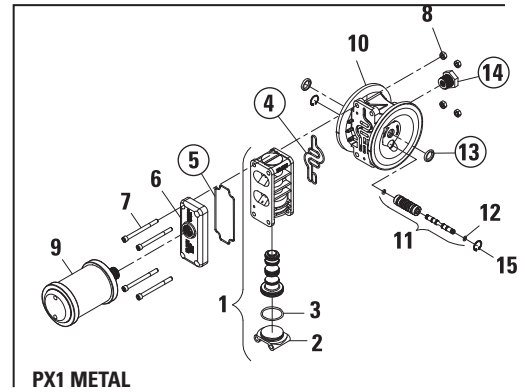
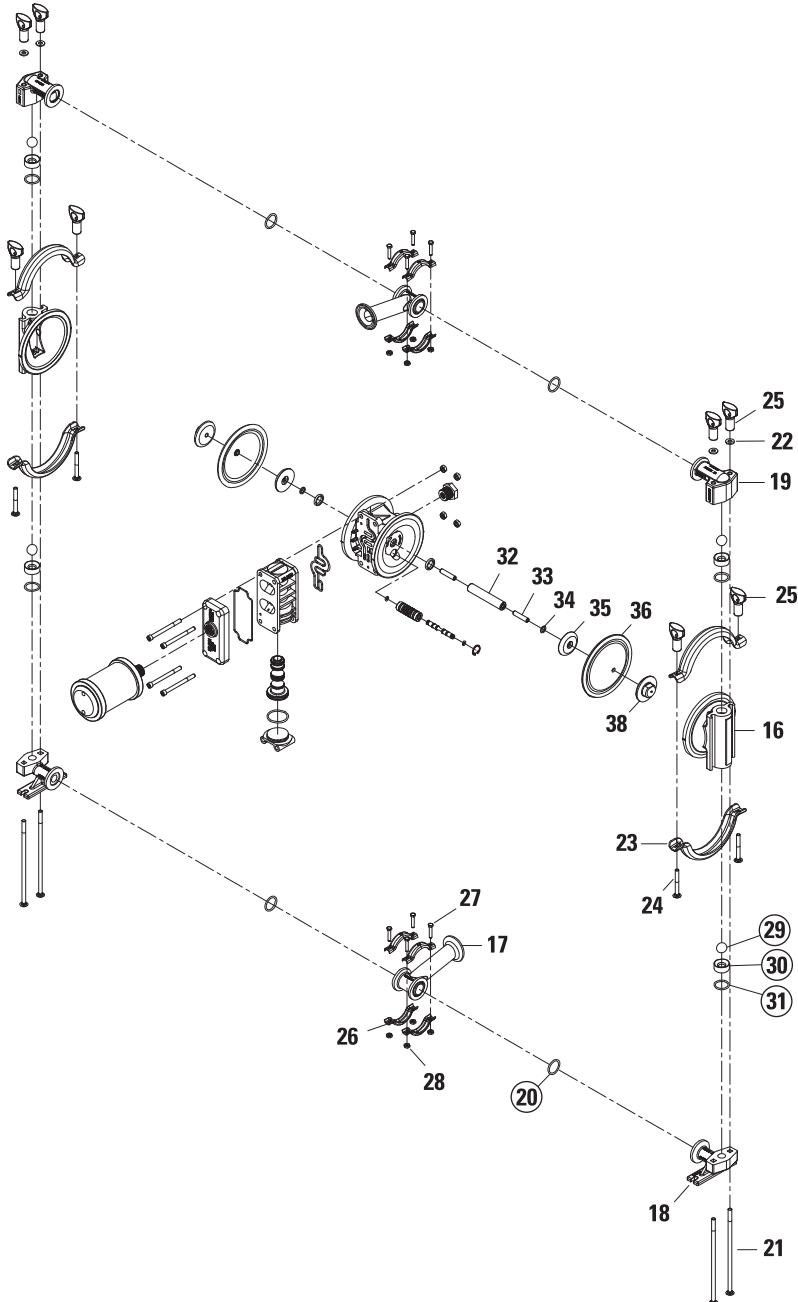
All boldface items are primary wear parts.

EXPLODED VIEW & PARTS LISTING

P1 METAL SANIFLO™

1935/2004/EC

EXPLODED VIEW



LW0093, Rev. A

EXPLODED VIEW & PARTS LISTING

P1 METAL SANIFLO™

1935/2004/EC

PARTS LISTING

Item	Description	Qty.	P1/SSLLL/ 1935/2004/EC P/N	P1/SSPPP/ 1935/2004/EC P/N
AIR DISTRIBUTION COMPONENTS				
1	Air Valve Assembly, Pro-Flo ¹	1	01-2010-13	01-2010-20
2	End Cap	1	01-2332-13	01-2332-20
3	O-Ring (-126), End Cap (Ø1.362" x Ø.103")	1	01-2395-52	01-2395-52
4	Gasket, Air Valve, Pro-Flo™	1	01-2615-52	01-2615-52
5	Gasket, Muffler Plate, Pro-Flo™	1	01-3505-52	01-3505-52
6	Muffler Plate, Pro-Flo™	1	01-3181-13	01-3181-20
7	Screw, SHC, Air Valve (1/4"-20 x 3")	4	01-6001-03	01-6001-03
8	Hex Nut, (1/4"-20)	4	04-6400-03	04-6400-03
9	Muffler, 1/2" MNPT	1	02-3510-99	02-3510-99
10	Center Section Assembly, Pro-Flo™ ²	1	01-3140-13	01-3140-20
11	Assembly, Pilot Sleeve	1	01-3880-99	01-3880-99
12	O-Ring (-009), Pilot Spool Retaining (Ø.208" x Ø.070")	2	04-2650-49-700	04-2650-49-700
13	Seal, Shaft	2	01-3220-55	01-3220-55
14	Bushing, Reducer, 1/2" MNPT to 1/4" FNPT	1	01-6950-20	01-6950-20
15	Ring, Retaining	2	00-2650-03	00-2650-03
WETTED PATH COMPONENTS				
16	Chamber, Liquid	2	01-5000-03P	01-5000-03P
17	Manifold, T-Section	2	01-5160-03-70P	01-5160-03-70P
18	Elbow, Inlet Manifold	2	01-5220-03P	01-5220-03P
19	Elbow, Discharge Manifold	2	01-5230-03P	01-5230-03P
20	O-Ring, Manifold (-120), (Ø.987 x Ø.103)	4	*	*
21	Screw, SHCS, (Chamber Bolt) (1/4"-20 x 7-1/2")	4	01-6080-03	01-6080-03
22	Washer, Flat (Ø.281" x Ø.625" x .065")	4	01-6730-03	01-6730-03
23	Large Clamp Band Assembly	4	01-7300-03	01-7300-03
24	RHSN Bolt, Large Clamp Band (1/4"-20 x 2-1/4")	4	01-6070-03	01-6070-03
25	Wing Nut, (1/4"-20)	8	04-6651-10	04-6651-10
26	Small Clamp Band Assembly	8	01-7100-03-70	01-7100-03-70
27	HHC Screw, Small Clamp Band (#10-24 x 1")	8	01-6101-03	01-6101-03
28	HEX Nut, Small Clamp Band (#10-24)	8	01-6400-03	01-6400-03
VALVE BALLS/VALVE SEATS/VALVE O-RINGS				
29	Ball, Valve, Pkg 4	1	*	*
30	Seat, Valve	4	01-1120-03E	01-1120-03E
31	O-Ring (-119), Valve Seat (Ø.924 x Ø.139), Pkg 4	1	*	*
FULL STROKE RUBBER/TPE/PTFE COMPONENTS				
32	Shaft	1	01-3810-03	01-3810-03
33	Stud, Shaft (5/16"-18 x 1-3/8")	2	01-6150-03	01-6150-03
34	Spring, Disk (Ø.331" x Ø.512")	2	01-6802-08	01-6802-08
35	Piston, Inner	2	01-3711-08	01-3711-08
36	Diaphragm, Primary, Pkg 2	1	*	*
37	Diaphragm, Back-Up, Pkg 2	1	*	*
38	Piston, Outer	2	01-4570-03E	01-4570-03E
REDUCE STROKE PTFE/IPD COMPONENTS				
32	Shaft	1	01-3810-03	01-3810-03
34	Spring, Disk (Ø.331" x Ø.512")	2	01-6802-08	01-6802-08
35	Piston, Inner	2	01-3711-08	01-3711-08
36	Diaphragm, Primary, Pkg 2	1	*	*
37	Diaphragm, Back-Up, Pkg 2	1	*	*

LW0082 Rev. B

¹Air Valve Assembly includes items 2 and 3.

²Center Section Assembly includes items 13 and 14.

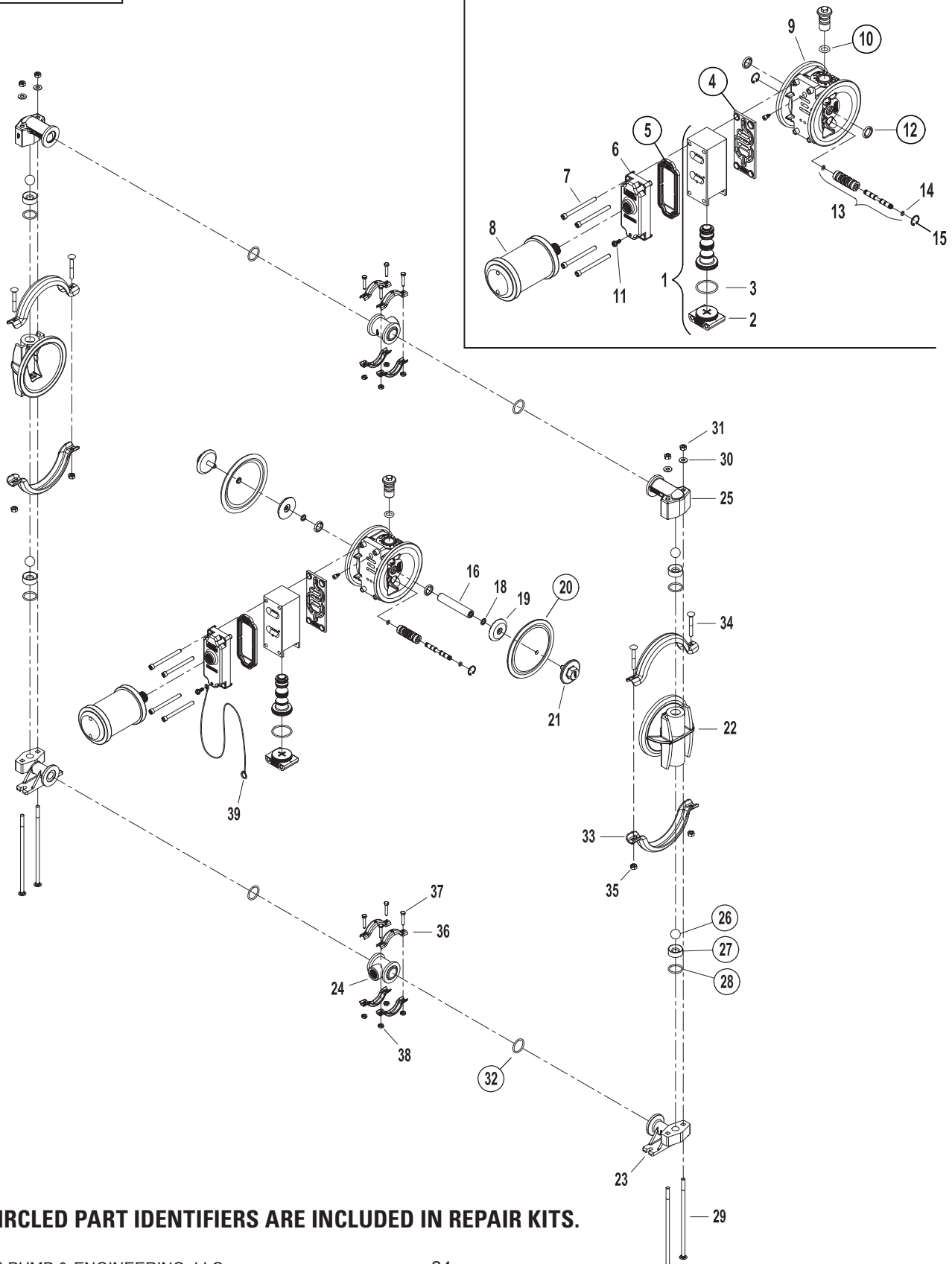
All boldface items are primary wear parts.

EXPLODED VIEW & PARTS LISTING

PX1 METAL

RUBBER-FITTED

EXPLODED VIEW



ALL CIRCLED PART IDENTIFIERS ARE INCLUDED IN REPAIR KITS.

EXPLODED VIEW & PARTS LISTING

PX1 METAL

RUBBER-FITTED

PARTS LISTING

No.	Part Description	Qty	PX1/AAAAA P/N	PX1/SSAAA P/N	PX1/SSAAA/0070 P/N
1	Pro-Flo X® Air Valve Assembly¹	1	01-2030-01	01-2030-01	01-2030-01
2	End Cap	1	01-2340-01	01-2340-01	01-2340-01
3	O-Ring (-126), End Cap (Ø1.362 x Ø.103)	1	01-2395-52	01-2395-52	01-2395-52
4	Gasket, Air Valve, Pro-Flo X®	1	01-2620-52	01-2620-52	01-2620-52
5	Gasket, Muffler Plate, Pro-Flo X®	1	01-3502-52	01-3502-52	01-3502-52
6	Muffler Plate, Pro-Flo X®	1	01-3185-01	01-3185-01	01-3185-01
7	Screw, SHC, Air Valve (1/4" -20 x 3")	4	01-6001-03	01-6001-03	01-6001-03
8	Muffler*	1	02-3512-99	02-3512-99	02-3512-99
9	Center Section Assembly, Pro-Flo X® ²	1	01-3147-01	01-3147-01	01-3147-01
10	O-Ring (-206), Air Adjustment Pin (Ø.484 x Ø.139)	1	00-1300-52	00-1300-52	00-1300-52
11	Screw, 10-32 x .50 Self-Tapping Grounding	1	04-6345-08	04-6345-08	04-6345-08
12	Shaft Seal	2	01-3220-55	01-3220-55	01-3220-55
13	Pilot Sleeve Assembly	1	01-3880-99	01-3880-99	01-3880-99
14	Pilot Spool Retaining O-Ring	2	04-2650-49-700	04-2650-49-700	04-2650-49-700
15	Retaining Ring	1	00-2650-03	00-2650-03	00-2650-03
16	Shaft	1	01-3810-03	01-3810-03	01-3810-03
17	Stud, 5/16" -18 x 1 3/8" (not shown)	2	N/A	N/A	01-6150-03
18	Disc Spring	2	01-6802-08	01-6802-08	01-6802-08
19	Inner Piston	2	01-3711-08	01-3711-08	01-3711-08
20	Diaphragm	2	*	*	01-1010-56
21	Outer Piston	1	01-4570-01	01-4570-03	01-4570-03P
22	Liquid Chamber	2	01-5000-01	01-5000-03	01-5000-03P
23	Inlet Manifold Elbow	2	01-5220-01	01-5220-03	01-5220-03P
24	Manifold Tee Section	2	01-5160-01	01-5160-03	01-5160-03-70P
25	Discharge Manifold Elbow	2	01-5230-01	01-5230-03	01-5230-03P
26	Ball, Valve	4	*	*	01-1080-56
27	Seat, Valve	4	01-1120-01	01-1120-03	01-1120-03P
28	Valve Seat (-119) O-Ring (Ø.924 x Ø.103)	4	*	*	01-1200-56
29	Bolt, Carriage (1/4" -20 x 7-3/8")	4	01-6080-03	01-6080-03	01-6080-03
30	Washer (1/4")	4	01-6730-03	01-6730-03	01-6730-03
31	Hex Nut (1/4" -20)	4	04-6400-03	04-6400-03	04-6651-10
32	O-Ring (-120), Manifold (Ø.987 x Ø.103)	4	*	*	01-1300-56
33	Large Clamp Band	4	01-7300-03	01-7300-03	01-7300-03
34	Bolt, Carriage (1/4" -20 x 2 1/4")	4	01-6070-03	01-6070-03	01-6070-03
35	Hex Nut (1/4" -20)	4	04-6400-03	04-6400-03	N/A
36	Small Clamp Band	8	01-7100-03	01-7100-03	01-7100-03
37	Screw, HHC (#10-24 x 1")	8	01-6101-03	01-6101-03	01-6101-03
38	Hex Nut (#10-24)	8	01-6400-03	01-6400-03	01-6400-03
39	Grounding Strap, CSA ³	1	01-8303-99	01-8303-99	N/A
	Wing Nut (not shown)	4	N/A	N/A	04-6651-10

¹Air Valve Assembly includes item numbers 2 and 3.

²Center Section Assembly includes items 6, 10 and 12.

³CSA pumps to use grounding strap.

For submersible Pro-Flo X™ pump, use air valve gasket 01-2621-52 and pipe plug 00-7010-08 or 00-7010-03.

0070 Specialty Code = Saniflo™ FDA

All boldface items are primary wear items.

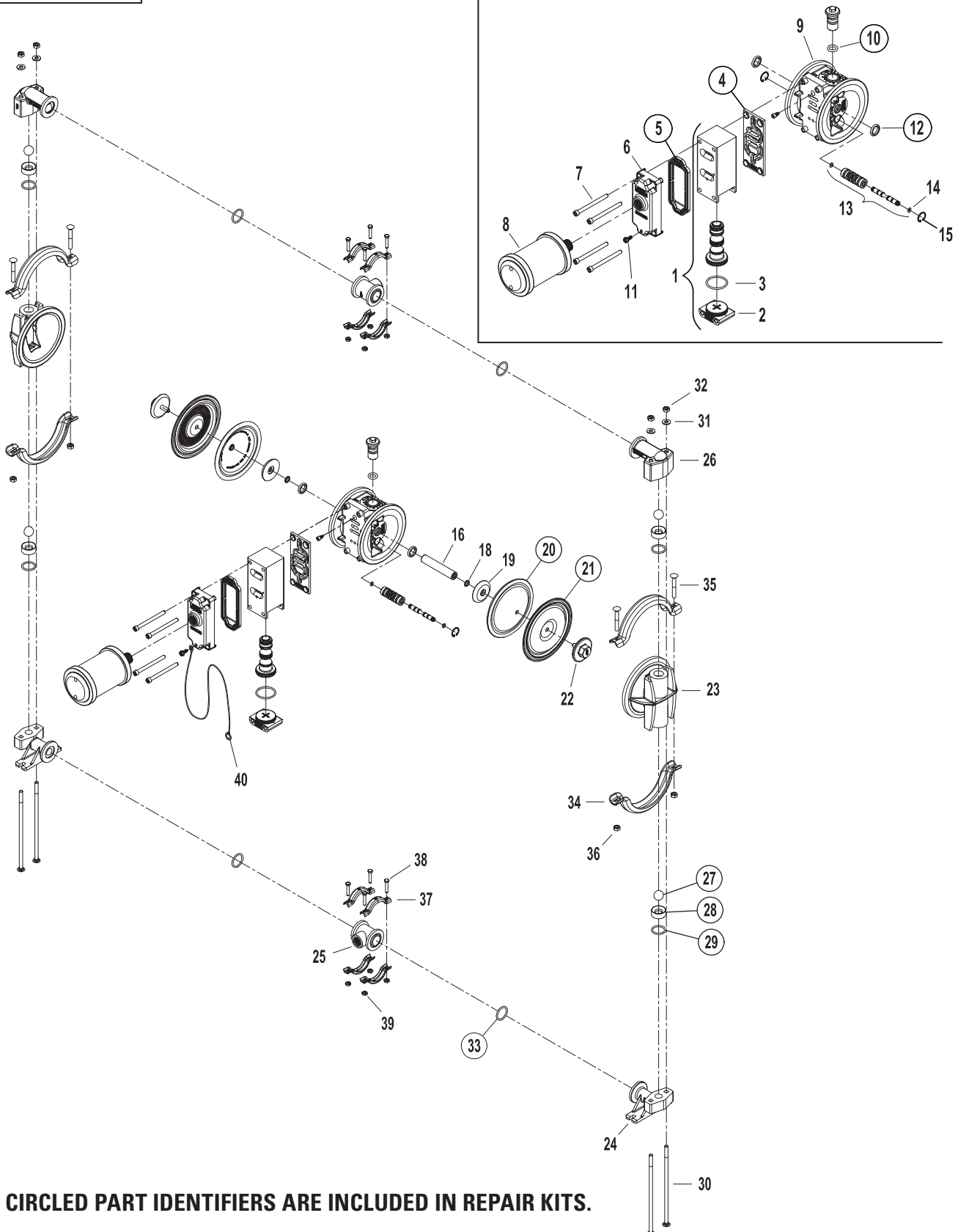
*NOTE: Muffler should not be used with Canadian Standards Association (CSA) pumps. The gas outlet of CSA configured pumps must be vented to a safe location in accordance with local or, in the Absence of local codes, an industry or nationally recognized code having jurisdiction over the specified installation.

EXPLODED VIEW & PARTS LISTING

PX1 METAL

PTFE-FITTED

EXPLODED VIEW



ALL CIRCLED PART IDENTIFIERS ARE INCLUDED IN REPAIR KITS.

EXPLODED VIEW & PARTS LISTING

PX1 METAL

PTFE-FITTED

PARTS LISTING

No.	Part Description	Qty	PX1/AAAAA P/N	PX1/SSAAA P/N	PX1/SSAAA/0070 P/N
1	Pro-Flo X® Air Valve Assembly¹	1	01-2030-01	01-2030-01	01-2030-01
2	End Cap	1	01-2340-01	01-2340-01	01-2340-01
3	O-Ring (-126), End Cap (Ø1.362 x Ø.103)	1	01-2395-52	01-2395-52	01-2395-52
4	Gasket, Air Valve, Pro-Flo X®	1	01-2620-52	01-2620-52	01-2620-52
5	Gasket, Muffler Plate, Pro-Flo X®	1	01-3502-52	01-3502-52	01-3502-52
6	Muffler Plate, Pro-Flo X®	1	01-3185-01	01-3185-01	01-3185-01
7	Screw, SHC, Air Valve (1/4" -20 x 3")	4	01-6001-03	01-6001-03	01-6001-03
8	Muffler*	1	02-3512-99	02-3512-99	02-3512-99
9	Center Section Assembly, Pro-Flo X® ²	1	01-3147-01	01-3147-01	01-3147-01
10	O-Ring (-206), Air Adjustment Pin (Ø.484 x Ø.139)	1	00-1300-52	00-1300-52	00-1300-52
11	Screw, 10-32 x .50 Self-Tapping Grounding	1	04-6345-08	04-6345-08	04-6345-08
12	Shaft Seal	2	01-3220-55	01-3220-55	01-3220-55
13	Pilot Sleeve Assembly	1	01-3880-99	01-3880-99	01-3880-99
14	Pilot Spool Retaining O-Ring	2	04-2650-49-700	04-2650-49-700	04-2650-49-700
15	Retaining Ring	1	00-2650-03	00-2650-03	00-2650-03
16	Shaft	1	01-3810-03	01-3810-03	01-3810-03
17	Stud, 5/16" x 18 x 1 3/8" (not shown)	2	N/A	N/A	01-6150-03
18	Disc Spring	2	01-6802-08	01-6802-08	01-6802-08
19	Inner Piston	2	01-3711-08	01-3711-08	01-3711-08
20	Diaphragm, Backup	2	01-1060-51	01-1060-51	01-1060-51
21	Diaphragm, Primary	2	01-1010-55	01-1010-55	01-1010-55
22	Outer Piston	1	01-4570-01	01-4570-03	01-4570-03P
23	Liquid Chamber	2	01-5000-01	01-5000-03	01-5000-03P
24	Inlet Manifold Elbow	2	01-5220-01	01-5220-03	01-5220-03P
25	Manifold Tee Section	2	01-5160-01	01-5160-03	01-5160-03-70P
26	Discharge Manifold Elbow	2	01-5230-01	01-5230-03	01-5230-03P
27	Ball, Valve	4	01-1080-56	01-1080-56	01-1080-56
28	Seat, Valve	4	01-1120-01	01-1120-03	01-1120-03P
29	Valve Seat (-119) O-Ring (Ø.924 x Ø.103)	4	01-1200-55	01-1200-55	01-1200-55
30	Bolt, Carriage (1/4" -20 x 7-3/8")	4	01-6080-03	01-6080-03	01-6080-03
31	Washer (1/4")	4	01-6730-03	01-6730-03	01-6730-03
32	Hex Nut (1/4" -20)	4	04-6400-03	04-6400-03	04-6651-10
33	O-Ring (-120), Manifold (Ø.987 x Ø.103)	4	01-1300-55	01-1300-55	01-1300-55
34	Large Clamp Band	4	01-7300-03	01-7300-03	01-7300-03
35	Bolt, Carriage (1/4" -20 x 2 1/4")	4	01-6070-03	01-6070-03	01-6070-03
36	Hex Nut (1/4" -20)	4	04-6400-03	04-6400-03	N/A
37	Small Clamp Band	8	01-7100-03	01-7100-03	01-7100-03
38	Screw, HHC (#10-24 x 1")	8	01-6101-03	01-6101-03	01-6101-03
39	Hex Nut (#10-24)	8	01-6400-03	01-6400-03	01-6400-03
40	Grounding Stap, CSA ³	1	01-8303-99	01-8303-99	N/A
	Wing Nut (not shown)	4	N/A	N/A	04-6651-10

¹Air Valve Assembly includes item numbers 2 and 3.

²Center Section Assembly includes items 6, 10 and 12.

³CSA pumps to use grounding strap.

For submersible Pro-Flo X™ pump, use air valve gasket 01-2621-52 and pipe plug 00-7010-08 or 00-7010-03.

0070 Specialty Code = Saniflo™ FDA

All boldface items are primary wear items.

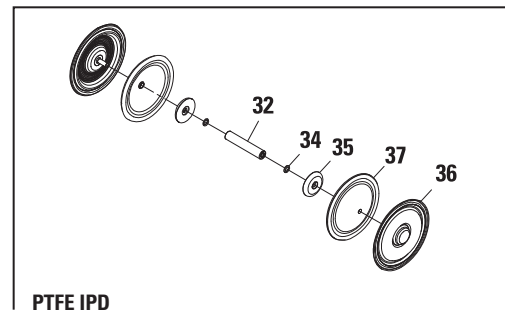
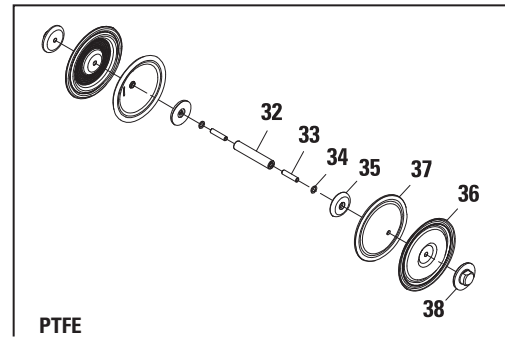
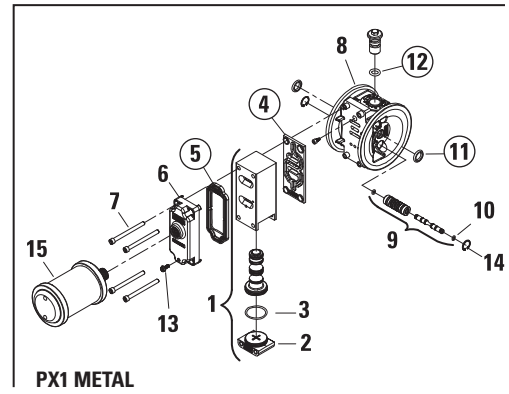
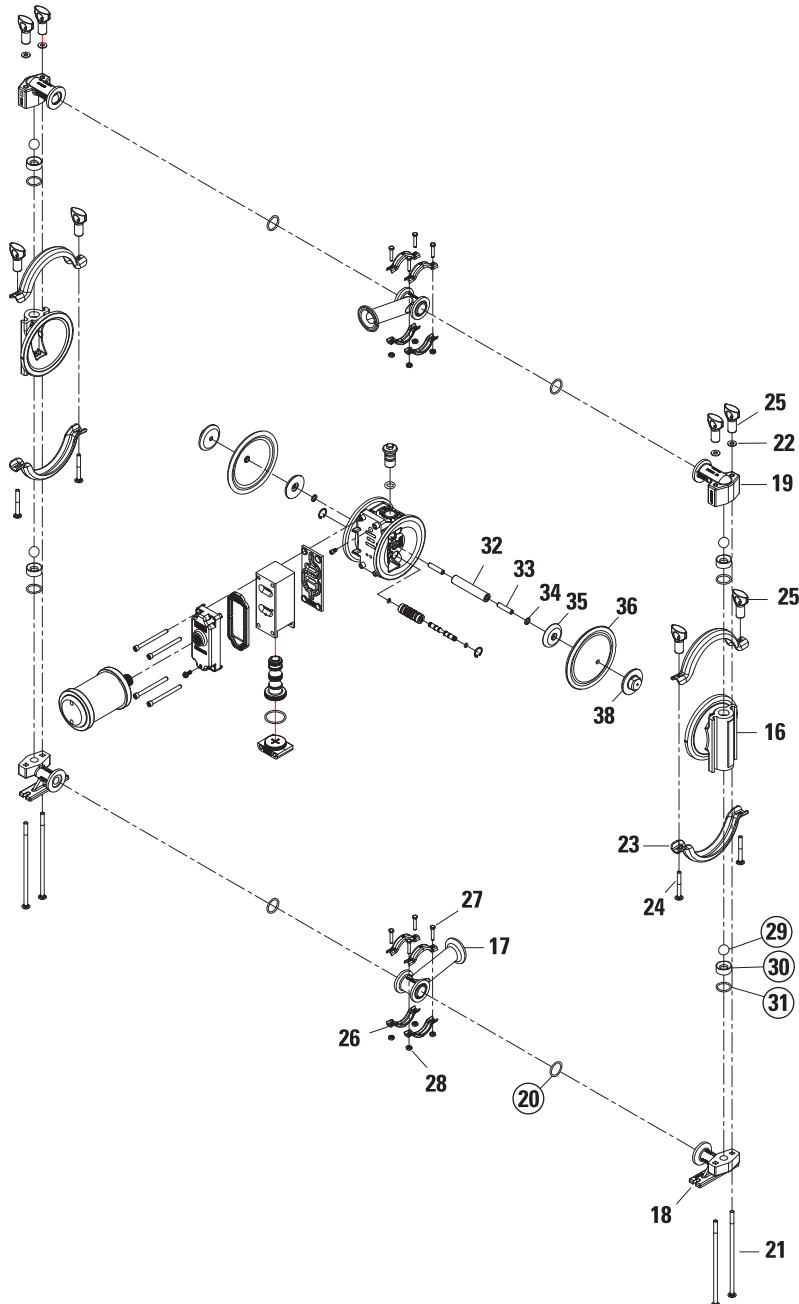
*NOTE: Muffler should not be used with Canadian Standards Association (CSA) pumps. The gas outlet of CSA-configured pumps must be vented to a safe location in accordance with local or, in the Absence of local codes, an industry or nationally recognized code having jurisdiction over the specified installation.

EXPLODED VIEW & PARTS LISTING

PX1 METAL SANIFLO™

1935/2004/EC

EXPLODED VIEW



LW0099, Rev. A

EXPLODED VIEW & PARTS LISTING

PX1 METAL SANIFLO™

1935/2004/EC

PARTS LISTING

Item	Description	Qty	XPX1/SSAAA/ 1935/2004/EC P/N
1	Pro-Flo X® Air Valve Assembly ¹	1	01-2030-01
2	End Cap	1	01-2340-01
3	O-Ring (-126), End Cap (Ø1.362 x Ø.103)	1	01-2395-52
4	Gasket, Air Valve, Pro-Flo X®	1	01-2620-52
5	Gasket, Muffler Plate, Pro-Flo X®	1	01-3502-52
6	Muffler Plate, Pro-Flo X®	1	01-3185-01
7	Screw, SHC, Air Valve (1/4"-20 x 3")	4	01-6001-03
8	Center Section Assembly, Pro-Flo X® ²	1	01-3147-01
9	Pilot Sleeve Assembly	1	01-3880-99
10	O-Ring (-009), Pilot Spool Retaining (Ø.208" x .070")	2	04-2650-49-700
11	Shaft Seal	2	01-3220-55
12	O-Ring (-206), Air Adjustment Pin (Ø.484 x Ø.139)	1	00-1300-52
13	Screw, 10-32 x .50 Self-Tapping Grounding	1	04-6345-08
14	Retaining Ring	1	00-2650-03
15	Muffler, 1/2" MNPT	1	02-3512-99
WETTED PATH COMPONENTS			
16	Liquid Chamber	2	01-5000-03P
17	Manifold Tee Section	2	01-5160-03-70P
18	Inlet Manifold Elbow	2	01-5220-03P
19	Discharge Manifold Elbow	2	01-5230-03P
20	O-Ring, Manifold (-120), (Ø.987 x Ø.103), Pkg 4	1	01-1300-56E
21	RHSN Bolt, Liquid Chamber (1/4"-20 x 7-1/2")	4	01-6080-03
22	Washer, Flat (Ø.281 x Ø.625 x .065)	4	01-6730-03
23	Large Clamp Band Assembly	4	01-7300-03-70
24	RHSN Bolt, Large Clamp Band (1/4"-20 x 2-1/4")	4	01-6070-03
25	Wing, Nut (1/4"-20)	8	04-6651-10
26	Small Clamp Band Assembly	8	01-7100-03
27	Screw, HHC (#10-24 x 1")	8	01-6101-03
28	Hex Nut (#10-24)	8	01-6400-03
VALVE BALLS/VALVE SEATS/VALVE O-RINGS			
29	Ball, Valve, Pkg 4	1	*
30	Seat, Valve	4	01-1120-03E
31	O-Ring (-119), Valve Seat (Ø.924 x Ø.103), Pkg 4	1	*

Item	Description	Qty	XPX1/SSAAA/ 1935/2004/EC P/N
RUBBER/TPE COMPONENTS			
32	Shaft	1	01-3810-03
33	Stud, Shaft (5/16"-18 x 1-3/8")	2	01-6150-03
34	Spring, Disc	2	01-6802-08
35	Inner Piston	2	01-3711-08
36	Diaphragm, Primary, Pkg 2	1	*
38	Outer Piston	1	01-4570-03E
PTFE COMPONENTS			
32	Shaft	1	01-3810-03
33	Stud, Shaft (5/16"-18 x 1-3/8")	2	01-6150-03
34	Spring, Disc (Ø.331 x Ø.512)	2	01-6802-08
35	Inner Piston	2	01-3711-08
36	Diaphragm, Primary, Pkg 2	1	*
37	Diaphragm, Backup, Pkg 2	1	*
38	Outer Piston	1	01-4570-03E
IPD PTFE COMPONENTS			
32	Shaft	1	01-3810-03
34	Spring, Disc (Ø.331 x Ø.512)	2	01-6802-08
35	Inner Piston	2	01-3711-08
36	Diaphragm, Primary, Pkg 2	1	*
37	Diaphragm, Backup, Pkg 2	1	*

LW0086 Rev. A

¹ Air Valve Assembly includes item numbers 2 and 3.

² Center Section Assembly includes items 10 and 12.

All boldface items are primary wear items.

ELASTOMER OPTIONS

P1 & PX1 Metal

MATERIAL	DIAPHRAGMS	VALVE BALL	VALVE SEAT O-RINGS	MANIFOLD O-RINGS
Polyurethane	01-1010-50	01-1080-50	01-1200-50	01-1300-50
Buna-N	01-1010-52	01-1080-52	00-1260-52	01-1300-52
Viton®	01-1010-53	01-1080-53	N/A	N/A
Wil-Flex™	01-1010-58	01-1080-58	00-1260-58	00-1260-58
Saniflex™	01-1010-56	01-1080-56	01-1200-56	01-1300-56
PTFE**	01-1010-55	01-1080-55	01-1200-55	01-1300-55
EPDM	01-1010-54	01-1080-54	00-1260-54	01-1300-54

**NOTE: An integral piston PTFE diaphragm is also available. To order this diaphragm, use part number 01-1030-55.
 When using this diaphragm, no outer pistons are needed. The outer piston is integrated into the diaphragm design.

P1 & PX1 Metal Saniflo™ 1935/2004/EC

MATERIAL	DIAPHRAGMS	REDUCED-STROKE BACKUP DIAPHRAGMS	VALVE BALLS	VALVE SEATS O-RINGS	MANIFOLD O-RINGS
FDA EPDM	N/A	01-1060-54E	N/A	N/A	N/A
Saniflex™	01-1010-56E	01-1060-56E	01-1080-56E	01-1200-56E	01-1300-56E
PTFE	01-1010-55E	N/A	01-1080-55E	01-1200-55E	01-1300-55E

LW0082, Rev. B

WILDEN®

DECLARATION OF CONFORMITY

STATEMENT OF COMPLIANCE TO REGULATIONS (EC) NO 1935/2004
ON MATERIALS AND ARTICLES INTENDED TO COME INTO CONTACT WITH FOOD
(as per Article 16 of REGULATION (EC) No 1935/2004)



Wilden Pump & Engineering, LLC, 22069 Van Buren Street, Grand Terrace, CA 92313-5607 USA,
certifies as the manufacturer that the Air-Operated Double Diaphragm pumps listed below comply with
the European Community Regulation 1935/2004/(EC) for Food Contact Materials.

- **25 mm (1") Saniflo Hygienic™ HS Metal Pump:**
(PX,XPX)2/(SS,SZ)(SSS,NNN)/(FBS,FES,FSL,FSS,LEL,TEU,TSS,TSU)/(FB,FE,FS,TF)/(FB,FE,FV,TF)/(0770-0789)E
- **38 mm – 76 mm (1-1/2"-3") Pro-Flo X Saniflo Hygienic™ HS Metal Pump:**
(PX,XPX)(4,8,15)/(SS,SZ)(SSS,NNN)/(BNU,EPU,FBS,FES,FSL,FSS,LEL,TEU,TSS,TSU,ZSS)/(FB,FE,FS,FV,SF,TF,TM)/(FB,FE,TF)/(0770-0789)E
- **38 mm – 76 mm (1-1/2"-3") Pro-Flo Shift Saniflo Hygienic™ HS Metal Pump:**
(PS,XPS)(4,8,15)/(SS,SZ)(SSS,NNN)/(FBS,FES,FSL,FSS,LEL,TSS,ZSS)/(FB,FE,FS,FV,SF,TF,TM)/(FB,FE,TF)/(0770-0789)E
- **76 mm (3") Saniflo HS High Pressure Advanced Metal Pump**
H1500/(SS,SZ)III/(FSL,TSS)/(TF,TM)/(FE,FV,TF)/0770E
- **13 mm (1/2") Pro-Flo & Pro-Flo X™ Saniflo FDA Metal Pump Models:**
(P,PX,XPX)1/(SS,SZ)(AAA,GGG,JJJ,LLL,PPP)/(FSL,FSS,TEU,TSU)/(FS,TF)/S(FS,TF)/(0067,0070,0120)E
- **25 mm (1") Pro-Flo Saniflo FDA Metal Pump Models:**
P2/(SS,SZ)(LLL,PPP)/(FBS,FES,FSL,FSS,LEL,TEU,TSS,TSU)/(FS,TF)/S(FS,TF)/2070E
- **38 mm (1-1/2") Pro-Flo & Pro-Flo X™ Saniflo FDA Metal Pump Models:**
(P,PX,XPX)4/(SS,SZ)(AAA,LLL,NNN,SSS)/(BNU,EPU,FBS,FES,FSL,FSS,TEU,TSS,TSU)/(FS,TF)/(FS,STF)/(0067,0070,0075,0120)E
- **51 mm (2") Pro-Flo & Pro-Flo X™ Saniflo FDA Metal Pump Models:**
(P,PX,XPX)8/(SS,SZ)(AAA,PPP,NNN,SSS)/(BNU,EPU,FBS,FES,FSS,TEU,TSU,TSS)/(FS,TF)/(FS,STF)/(0070,0075,0120)E
- **76 mm 3" Pro-Flo X™ Saniflo FDA Metal Pump Models:**
(PX,XPX)15/(SS,SZ)(AAA,NNN,SSS)/(BNU,EPU,FSL,FSS,TEU,TSU,TSS)/(FS,TF)/(FS,STF)/(0070,0075,0120)E
- **38 mm 1-1/2" Pro-Flo Shift™ Saniflo FDA Metal Pump Models:**
XPS4/(SS,SZ)(AAA,NNN,SSS)/(FBS,FES,FSL,FSS,TSS,ZSS)/(FS,TF)/(FS,STF)/(0067,0070,0775,0120)E
- **51 mm 2" Pro-Flo Shift™ Saniflo FDA Metal Pump Models:**
XPS8/(SS,SZ)(AAA,NNN,SSS)/(FBS,FES,FSL,FSS,TSS,ZSS)/(FS,TF)/(FS,STF)/(0070,0075,0120)E
- **76 mm 3" Pro-Flo Shift™ Saniflo FDA Metal Pump Models:**
XPS15/(SS,SZ)(AAA,NNN,SSS)/(FSL,FSS,TSS,ZSS)/(FS,TF)/(FS,STF)/(0070,0120,0341)E

Materials used in equipment that are intended to contact food belong to the groups of materials listed in Annex 1 (EC) 1935/2004 (*List of groups of materials and articles which may be covered by specific measures*)

5) Rubbers ☒ 8) Metal and Alloy ☒ 10) Plastics ☒

Compliance is subject to material and equipment storage, handling and usage recommended by Wilden in the engineering operation and maintenance manual and supplemental technical publications.

This declaration is based on the following information:

☒ Statements of raw material suppliers

Wilden will make available to the competent authorities appropriate documentation to demonstrate compliance

Approved By:

Chris Distaso
Director of Engineering
Date: July 5, 2017



NOTES

NOTES

NOTES

WARRANTY

Each and every product manufactured by Wilden Pump and Engineering, LLC is built to meet the highest standards of quality. Every pump is functionally tested to insure integrity of operation.

Wilden Pump and Engineering, LLC warrants that pumps, accessories and parts manufactured or supplied by it to be free from defects in material and workmanship for a period of five (5) years from date of installation or six (6) years from date of manufacture, whichever comes first. Failure due to normal wear, misapplication, or abuse is, of course, excluded from this warranty.

Since the use of Wilden pumps and parts is beyond our control, we cannot guarantee the suitability of any pump or part for a particular application and Wilden Pump and Engineering, LLC shall not be liable for any consequential damage or expense arising from the use or misuse of its products on any application. Responsibility is limited solely to replacement or repair of defective Wilden pumps and parts.

All decisions as to the cause of failure are the sole determination of Wilden Pump and Engineering, LLC.

Prior approval must be obtained from Wilden for return of any items for warranty consideration and must be accompanied by the appropriate MSDS for the product(s) involved. A Return Goods Tag, obtained from an authorized Wilden distributor, must be included with the items which must be shipped freight prepaid.

The foregoing warranty is exclusive and in lieu of all other warranties expressed or implied (whether written or oral) including all implied warranties of merchantability and fitness for any particular purpose. No distributor or other person is authorized to assume any liability or obligation for Wilden Pump and Engineering, LLC other than expressly provided herein.

PLEASE PRINT OR TYPE AND FAX TO WILDEN

PUMP INFORMATION				
Item # _____		Serial # _____		
Company Where Purchased _____				
YOUR INFORMATION				
Company Name _____				
Industry _____				
Name _____		Title _____		
Street Address _____				
City _____		State _____	Postal Code _____	Country _____
Telephone _____	Fax _____	E-mail _____	Web Address _____	
Number of pumps in facility? _____		Number of Wilden pumps? _____		
Types of pumps in facility (check all that apply): ☐ Diaphragm ☐ Centrifugal ☐ Gear ☐ Submersible ☐ Lobe				
☐ Other _____				
Media being pumped? _____				
How did you hear of Wilden Pump? ☐ Trade Journal ☐ Trade Show ☐ Internet/E-mail ☐ Distributor				
☐ Other _____				

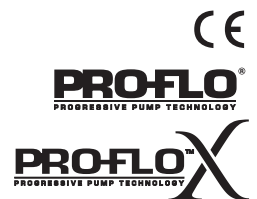
ONCE COMPLETE, FAX TO (909) 783-3440

OR GO TO PSGDOVER.COM > WILDEN > SUPPORT TO COMPLETE THE WARRANTY REGISTRATION ONLINE

NOTE: WARRANTY VOID IF PAGE IS NOT FAXED TO WILDEN OR SUBMITTED ONLINE VIA THE PSGDOVER.COM WEBSITE

WILDEN PUMP & ENGINEERING, LLC

Where Innovation Flows



WILDEN®

PSG

22069 Van Buren St., Grand Terrace, CA 92313-5607

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wildenpump.com

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airpumping.co.uk

est. 1979

Unit 16, Upminster Trading Park, Warley St., Upminster, Essex, RM14 3PJ, ENGLAND

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